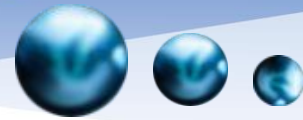


NanoGenerator[®] Nanoparticle Synthesis System and LipidFlex[™] Formulation

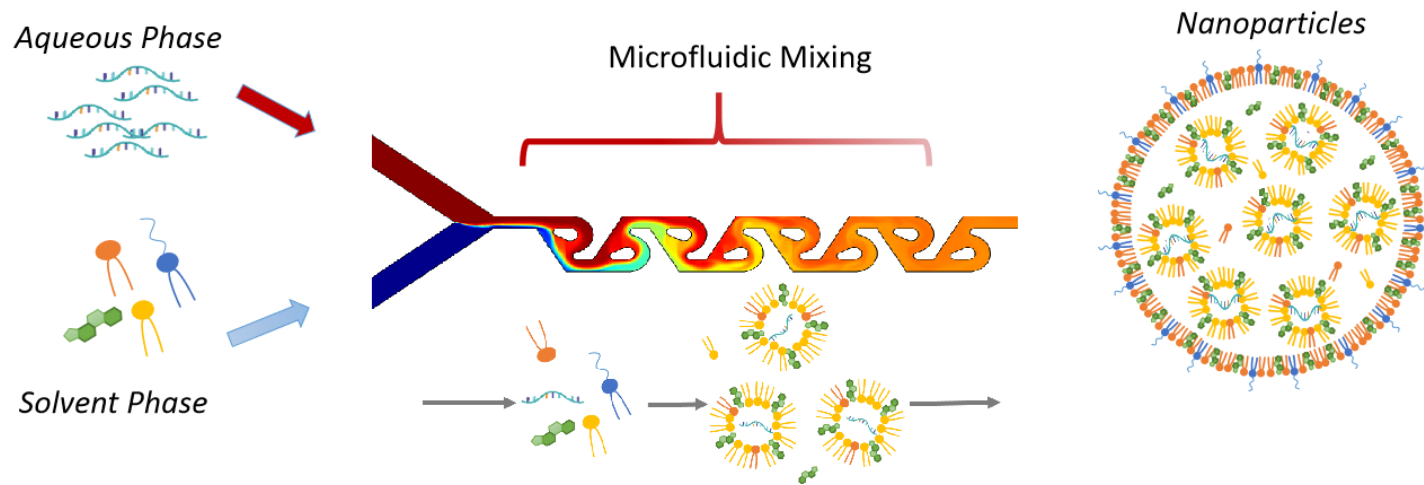
PreciGenome






Sep 2024

What is Lipid Nanoparticle?

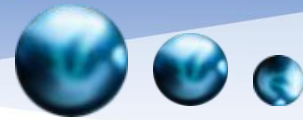


Lipid nanoparticles (LNP) are self-assembling structures of natural or synthetic lipids in aqueous environment.



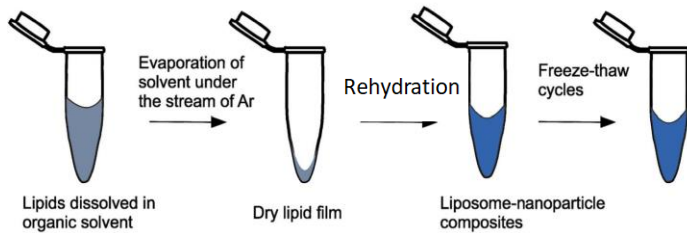
-  Cationic/ionizable lipid
-  Structural lipid
-  Cholesterol
-  PEGylated lipid
-  Nucleic acid payload

Lipid Nanoparticle Synthesis Methods



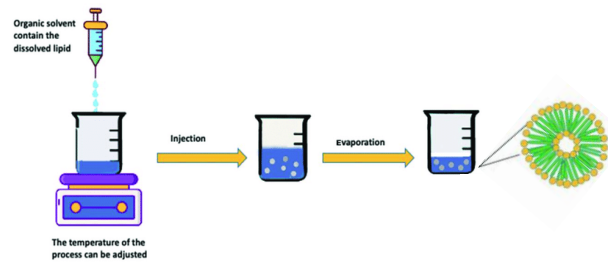
Conventional Methods

A Film hydration



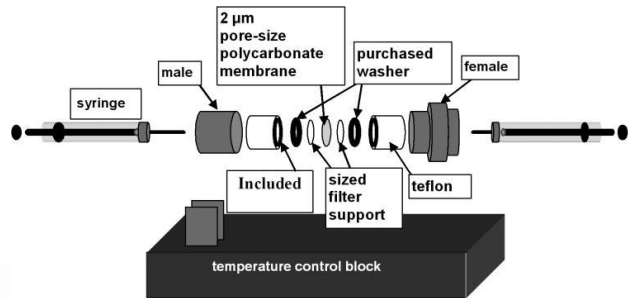
- Established method
 - Understood method
- High consuming of the organic solvent
 - High PDI
 - Lack of reproducibility
 - Need for additional downsizing step
 - Difficulties in scaling-up

B Solvent injection



- Simple and fast
 - Scaling-up possibility
- Exposing to organic solvent
 - High PDI
 - Stability problem

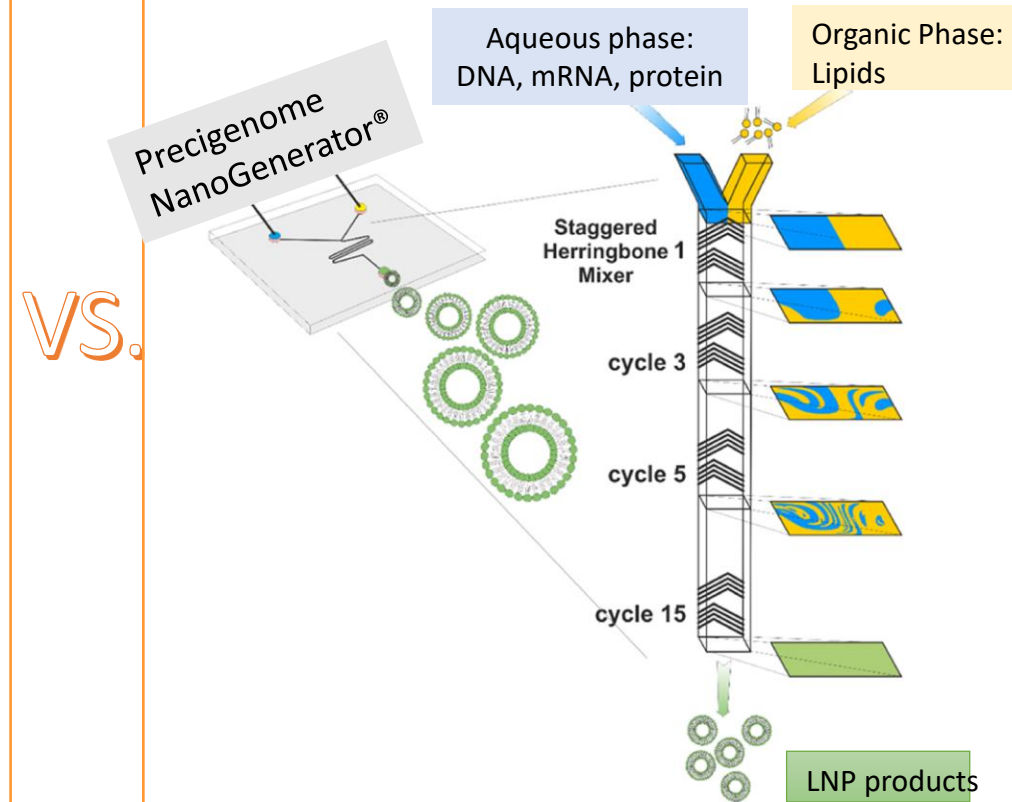
C Extrusion



- Uniform and homogenous formulation
- Possible clogging of the membrane pores
 - Difficulties in scaling up

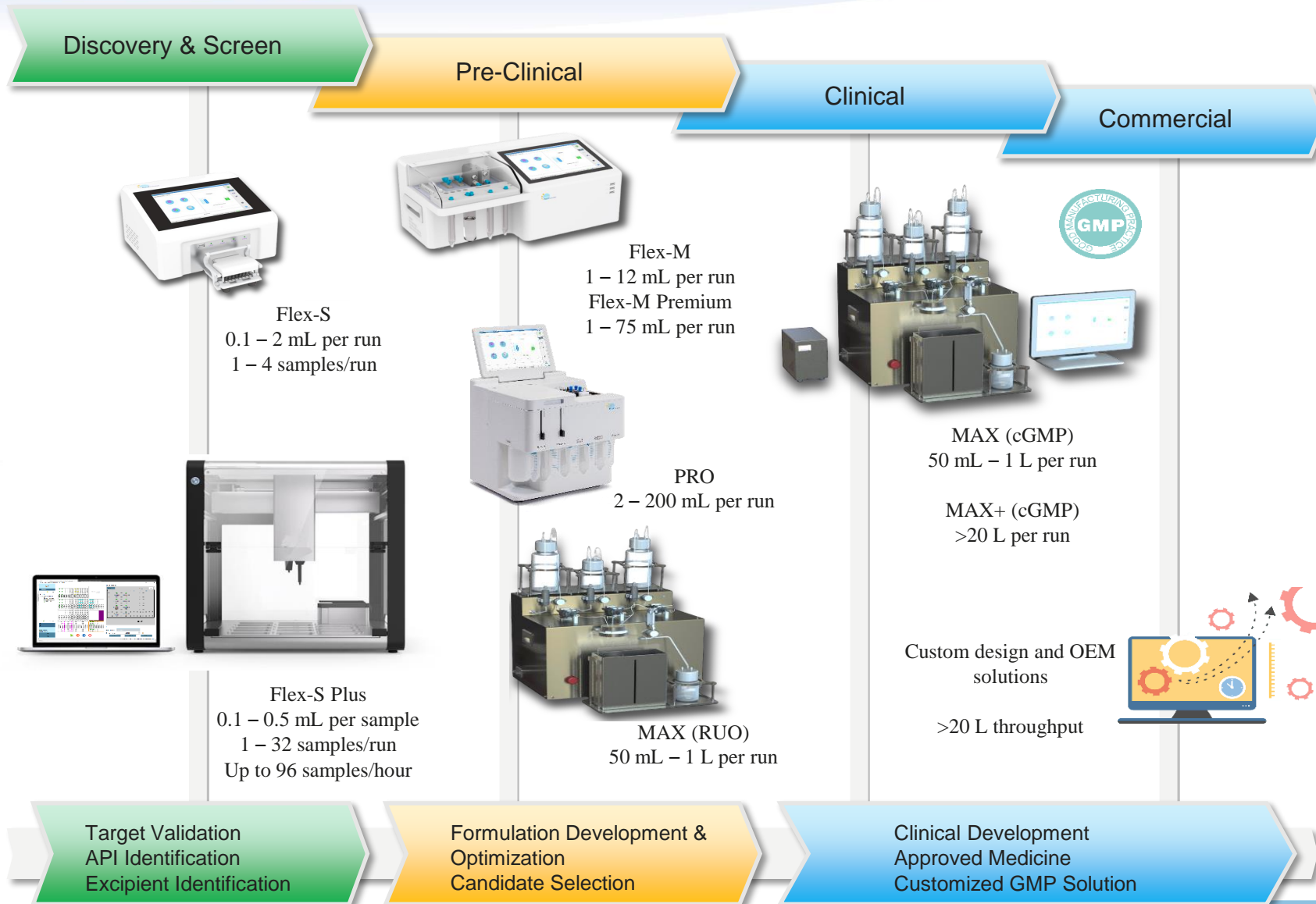
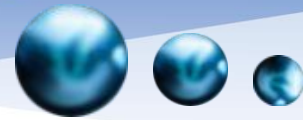
Nanomaterials, Volume 11, 2021, 3440

Microfluidic Mixer

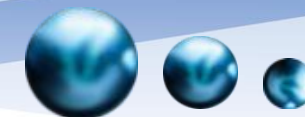


Reference: Scientific Reports volume 10, Article number: 5595 (2020)

NanoGenerator[®] - Nanoparticle Synthesis System



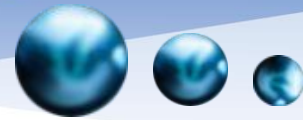
PreciGenome (Confidential)



BASIC FEATURES

| | Flex-S | Flex-M | Flex-M Premium | PRO | MAX | MAX (40L/H) |
|--------------------------|-----------------------|-----------------------|-----------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Product Model Number | PG-SYN-FS | PG-SYN-FM | PG-SYN-FM | PG-SYN-P | PG-SYN-G | PG-SYN-G |
| R&D Stage | Screening & Discovery | Screening & Discovery | Screening & Discovery | Preclinical Studies & Development | Preclinical Studies & Development | Clinical Development & Production |
| Throughput | 0.1 to 2 ml | 1 to 12 ml | 1 to 75 ml | 2 to 200 ml | 50 ml to 1 L | >20L |
| Multiple Samples Per Run | ✓ | ✗ | ✗ | ✗ | ✗ | ✗ |
| Max Flow Rate | 3 or 4 ml/min | 5 ml/min | 24mL/min | 24 ml/min | 4.8 L/h | 40L/h |
| Flow Rate Ratio | 3:1 | 1:1 to 5:1 | 1:1 to 10:1 | 1:1 to 5:1 | 1:1 to 9:1 | 1:1 to 5:1 |
| Tunable Flow Rate | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Intuitive & Easy To Use | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Compact Design | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Consumable Cost Per Run | \$ | \$ | \$ | \$ | \$\$ | \$\$\$ |
| Dimensions | 32×40×21 cm | 53×27×24 cm | 53×27×24 cm | 38×40×36 cm | 62×38×43 cm | 62×38×43 cm |
| Weight | 8.1 kg | 10.7 kg | 10.7 kg | 16.1 kg | 50 kg | 65 kg |

Scalable LNP Production



NanoGenerator®
Flex-S/Flex-S Plus



Early
Screening

0.1 – 2 ml

NanoGenerator®
Flex-M/Flex-M Premium



Small Production

1 – 12 ml (Flex-M)
1 – 75ml (Flex-M premium)

NanoGenerator® Pro



Medium
Production

2 – 200 ml

NanoGenerator® Max

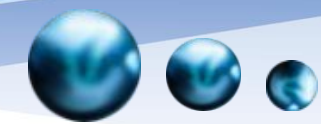


Commercial Production

50 ml – 1 L (MAX);
> 20 L (MAX 40L/H)



NanoGenerator® Scaling Up



- Transferable results from early screening (Flex-S, 0.1mL) to pre-clinical development (Pro, 200mL), then commercial production (Max: 1L, MAX 40L/H: >20L)



Flex-S: 0.1 – 2 ml



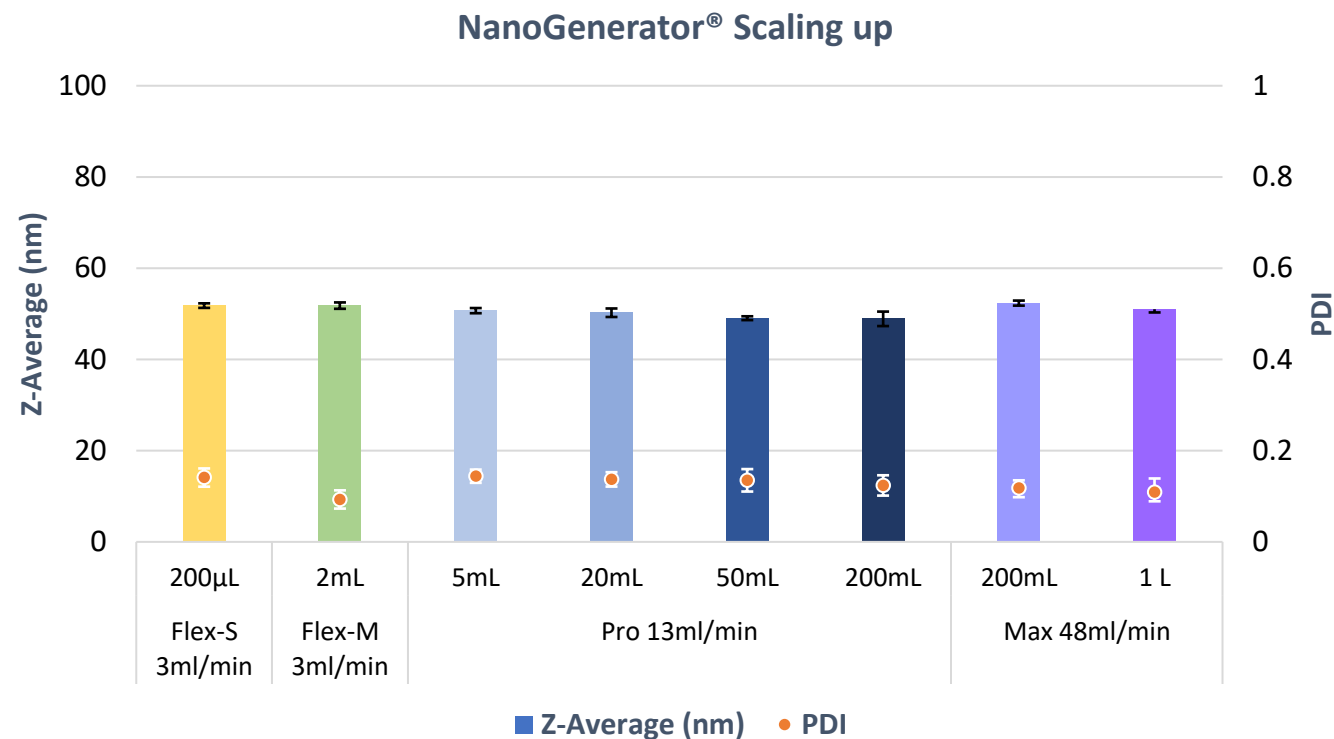
Flex-M: 1 – 12 ml
Flex-M Premium: 1 – 75ml



Pro: 2 – 200 ml

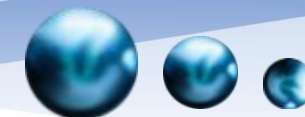


MAX : 50ml – 1L
MAX (40L/H): >20L

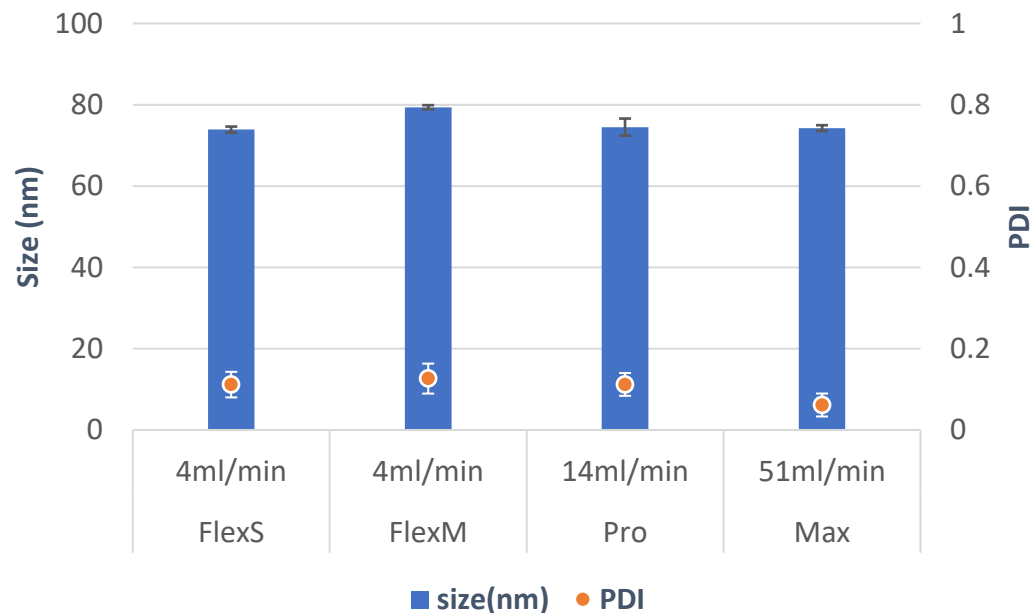


| Reagents | |
|---------------|--------------------------------------|
| Aqueous phase | Sodium acetate buffer (100mM, pH5.2) |
| Solvent phase | LipidFlex, 15mM in ethanol |

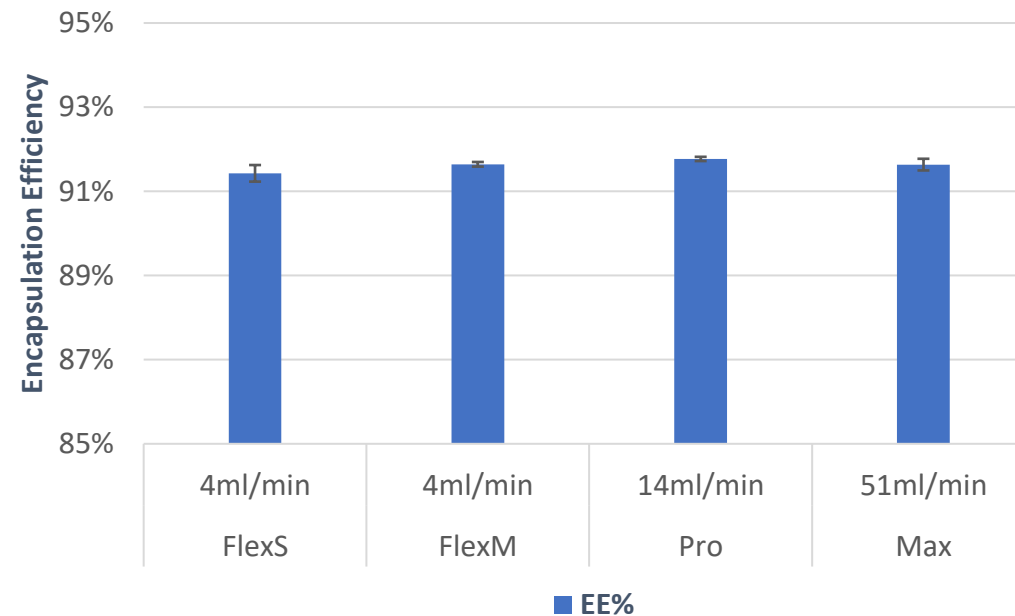
NanoGenerator[®] — Scale Up



RNA Encapsulation Scaling up

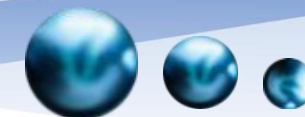


Encapsulation Efficiency (EE)



| Reagents | |
|---------------|--------------------------------------|
| Aqueous phase | Sodium acetate buffer (100mM, pH5.2) |
| Payload | RNA (~600 nt) |
| Solvent phase | LipidFlex RNA-LNP kit |

NanoGenerator[®] Flex-S

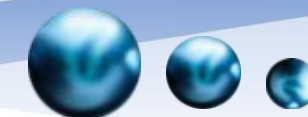


- 0.1 – 2mL synthesis volume per batch
- Tunable total flow rate (3ml/min & 4ml/min)
- Customized total flow rate & flow rate ratio available
- Multiple sample synthesis per run available
- Disposable consumables

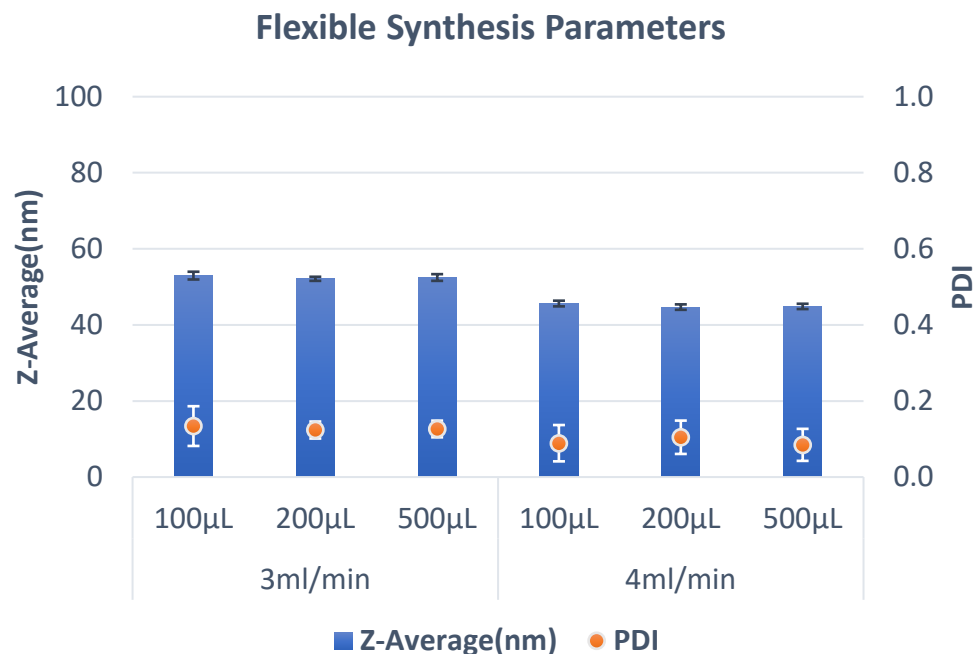


NanoGenerator[®] Flex-S

| | NanoGenerator Flex-S | Syringe Pump Systems | Tubing Connection Systems |
|-----------------------------|----------------------------------|--|------------------------------------|
| Dead volume per sample | < 20 µl | 0.5 mL | 0.5 - 1 mL |
| Source of dead volume | Micro-channel in the mixing Chip | Syringe, connector, and/or mixing chip | Tubing, connector, and mixing chip |
| Typical production volume | 0.1 – 0.5 mL | 1 – 10 mL | 1 – 10 mL |
| Minimum input volume | Aqueous : 75ul | Aqueous: 1 mL | Aqueous: 1 mL |
| (Aqueous :Lipid = 3:1) | Lipid: 25ul | Lipid: 0.5 mL | Lipid: 0.5 mL |
| Estimated minimum mRNA cost | \$50 | \$660 | \$660 |

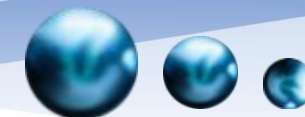


NanoGenerator® Flex-S

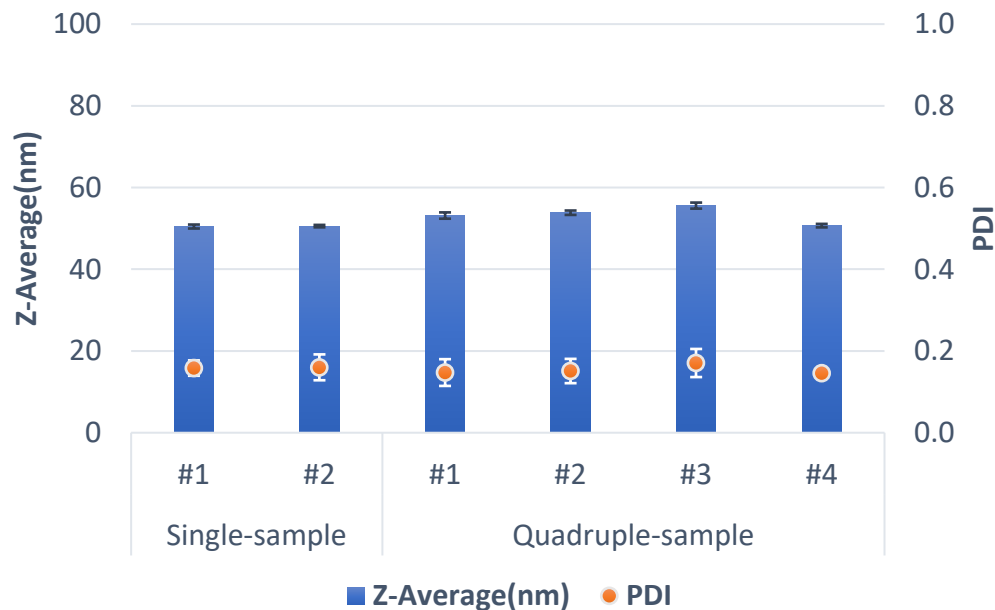


| Model | Flex-S |
|---------------|-------------------------------------|
| Aqueous phase | Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Lipidflex, 15mM in ethanol |

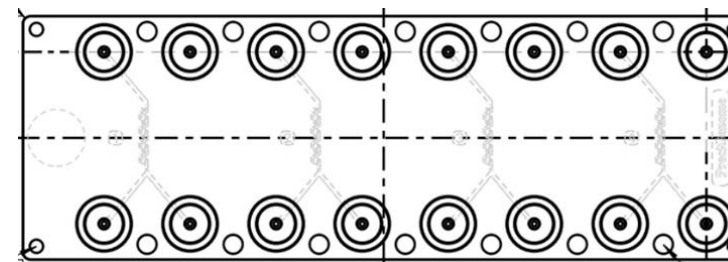
- **More total flow rate setting options.**
 - Users can choose **3ml/min** or **4ml/min** to conduct LNP synthesis.
 - Higher flow rate setting generates LNPs of smaller particle size.
- **Low synthesis volume limit (100 – 500 µL) per sample**
 - Minimum aqueous sample input volume: **75 µL**
 - Minimum Lipid formulation input volume: **25 µL**
- **Excellent batch-to-batch consistency**



Flex-S Multi-sample Synthesis Mode



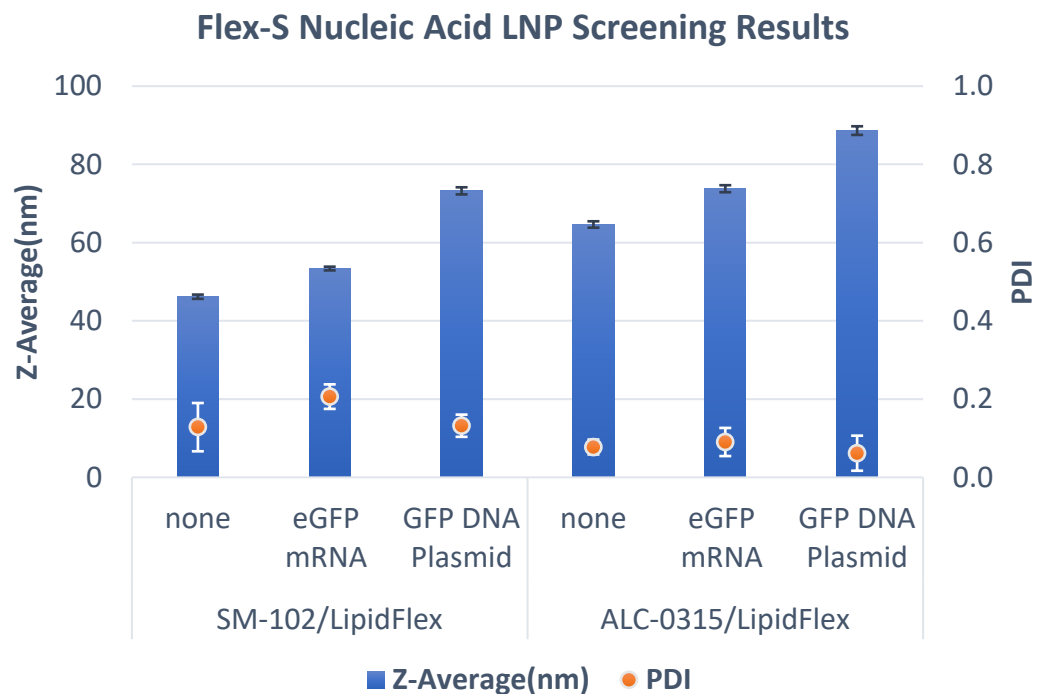
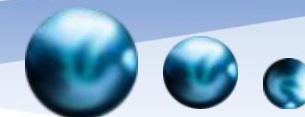
| Model | Flex-S |
|---------------|-------------------------------------|
| Aqueous phase | Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Lipidflex, 15mM in ethanol |



CHP-MIX-4

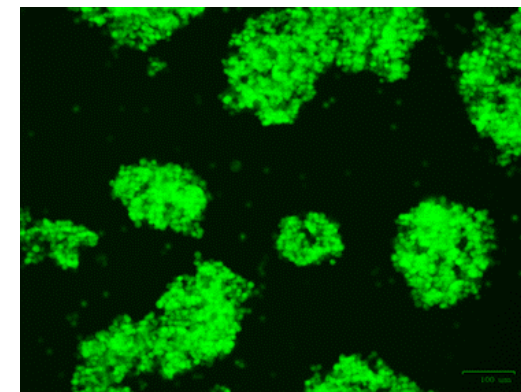
Multi-sample Synthesis by NanoGenerator® Flex-S:

- **10 seconds, 4 samples!** Users can choose multi-sample synthesis mode to conduct formulation screening. The screening time is as low as 10 seconds
- **Reliable screening results.** Using PreciGenome's advanced air-flow control technology, users can obtain reliable LNP results on both single- or multi-sample synthesis modes.



| Model | Flex-S |
|---------------|--|
| Aqueous phase | 100 µg/mL eGFP mRNA (CATUG) or GFP DNA (ALDEVRON) in sodium acetate buffer (100mM, pH5.2) |
| Solvent phase | Ionizable lipid/Lipidflex, 40/60, 12.5mM in ethanol |

eGFP mRNA LNP Delivery to Jurkat Cells



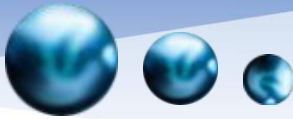
Jurkat Cells transfected with eGFP mRNA LNP. Green fluorescence image at 48 hours post transfection.

- **Robust Formulation Screening.**

Using NanoGenerator® Flex-S, users can conduct formulation screening using minimum reagent consumption, which saves lots of cost.

- LNP size and PDI depend on the payload and formulation choice.

Flex-S workflow

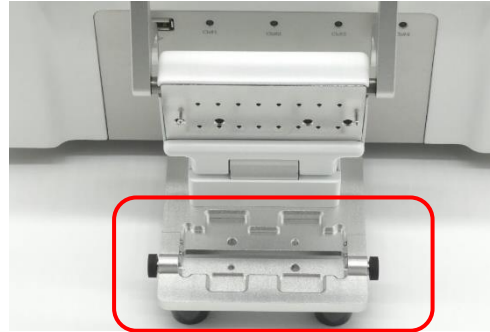


Step 1: Preparation

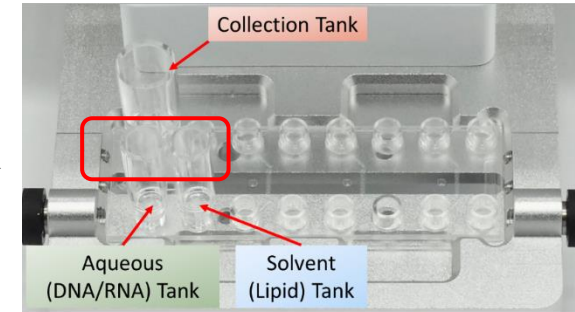


Aqueous: DNA, mRNA in buffer
Solvent: lipid mix in ethanol
(Lipid-Flex formulation)

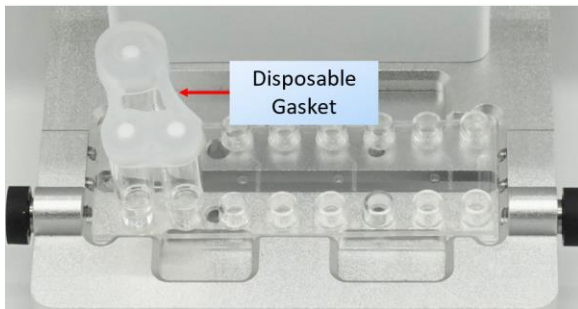
Step 2: Load chip



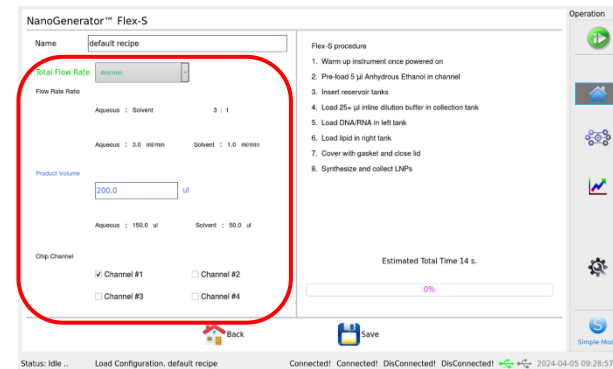
Step 3: Load samples



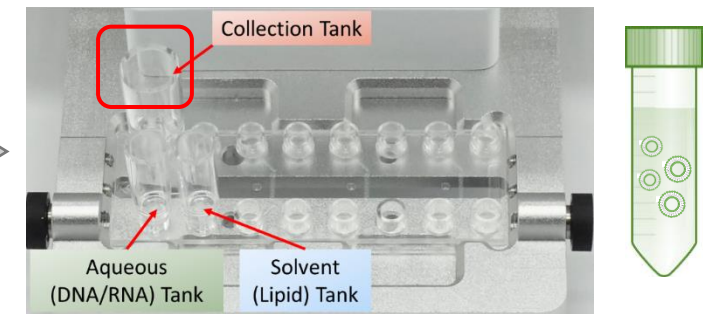
Step 4: Put on Gasket



Step 5: Set Parameters and Run



Step 6: Collect LNPs in seconds



Demo video: [PeciGenome Lipid Nanoparticle Synthesis System NanoGenerator \(3gen\) Flex-S Demo and Introduction \(youtube.com\)](#)

Demo video (multi-channel synthesis): [4 Samples per run for Lipid Nanoparticle Synthesis, NanoGenerator \(3gen\) Flex-S Demo \(youtube.com\)](#)

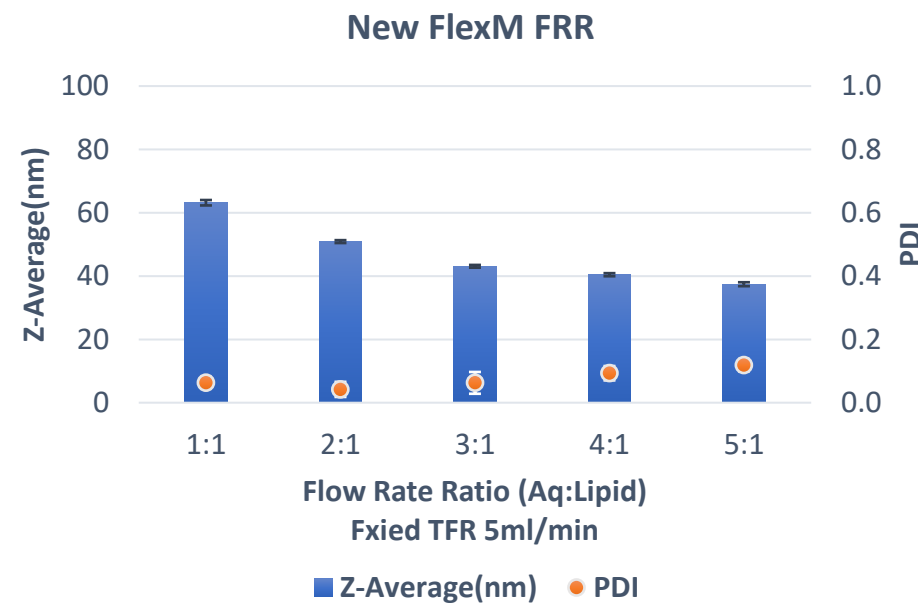
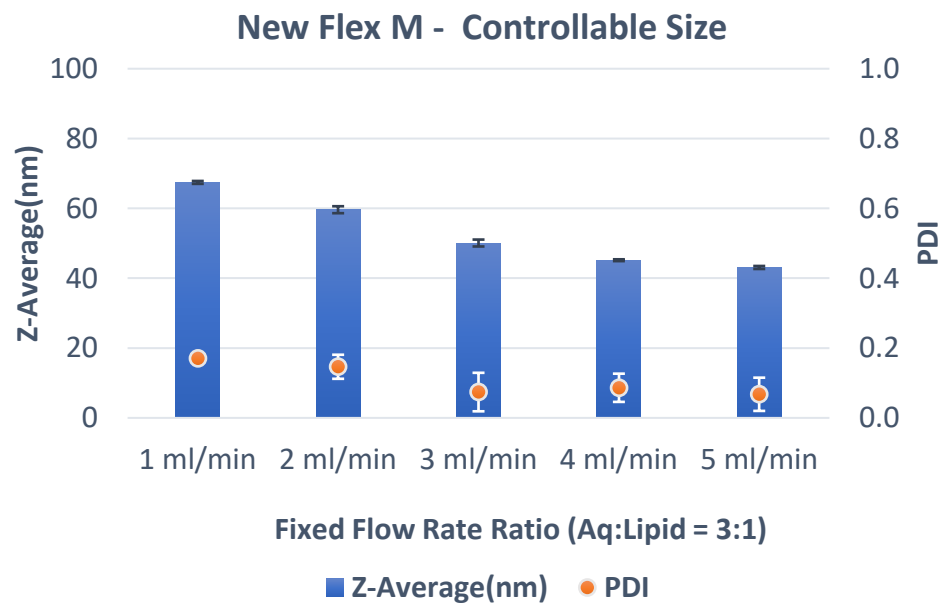


NanoGenerator[®] Flex-M



NanoGenerator[®]
Flex-M/Flex-M Premium

- 1 – 12mL synthesis volume per batch
- Tunable total flow rate (TFR, 1 – 5 ml/min) and flow rate ratio (FRR, 2:1 to 5:1) in Flex-M



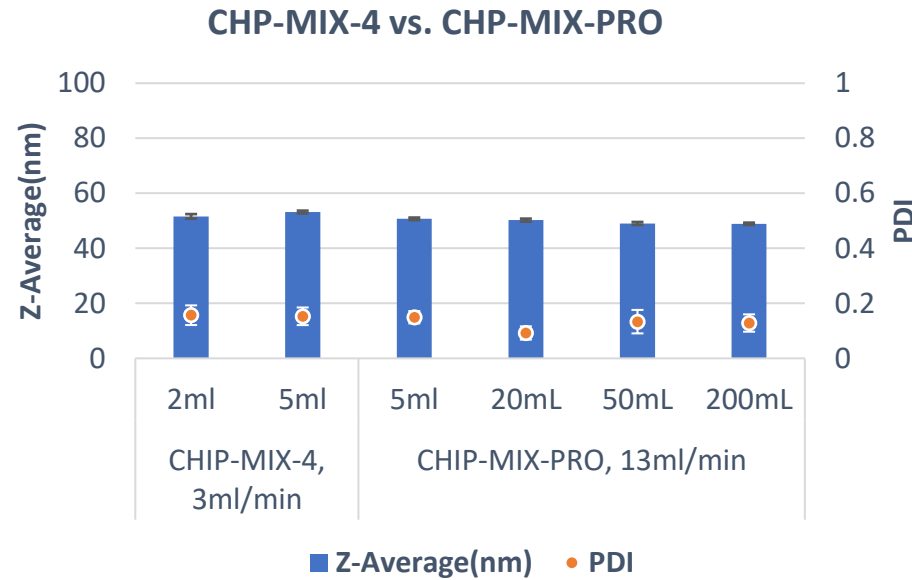
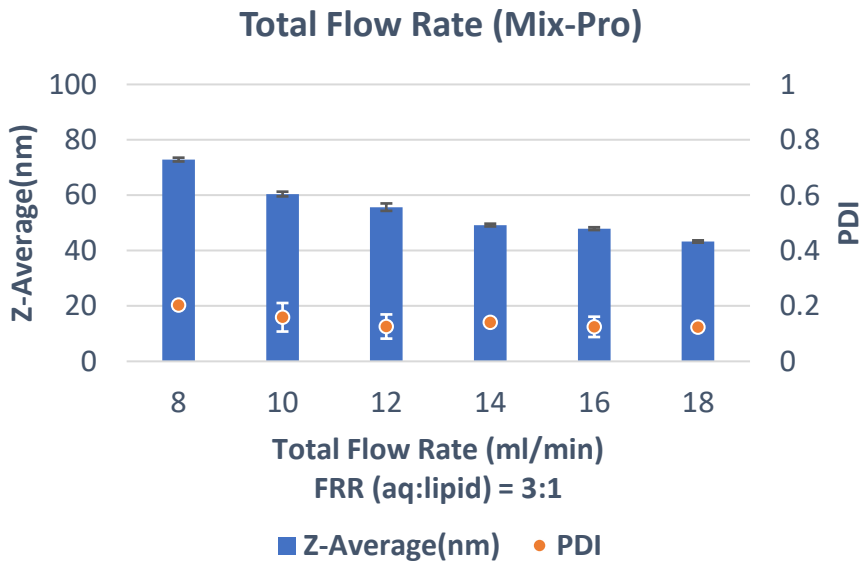
| Model | Flex-M |
|---------------|-------------------------------------|
| Aqueous phase | Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Lipidflex, 15mM in ethanol |

Upgrade Flex-M to Flex-M Premium

- Extend to 75mL synthesis volume per batch
- Tunable total flow rate (TFR, 1 – 5 ml/min) and flow rate ratio (FRR, 2:1 to 5:1) in Flex-M
- Compatible with CHP-MIX-PRO Chip (up to 24 ml/min)



NanoGenerator®
Flex-M/Flex-M Premium



- CHP-MIX-PRO**
- Total flow rate: up to 24 ml/min
 - Through put: 5-75 ml

| Model | Flex-M/Flex-M Premium |
|---------------|-------------------------------------|
| Aqueous phase | Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Lipidflex, 15mM in ethanol |

Transferable results between Flex-S/M

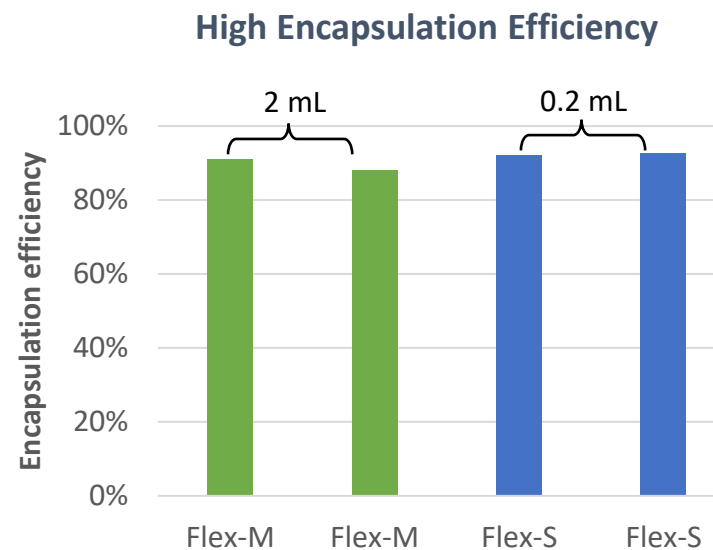
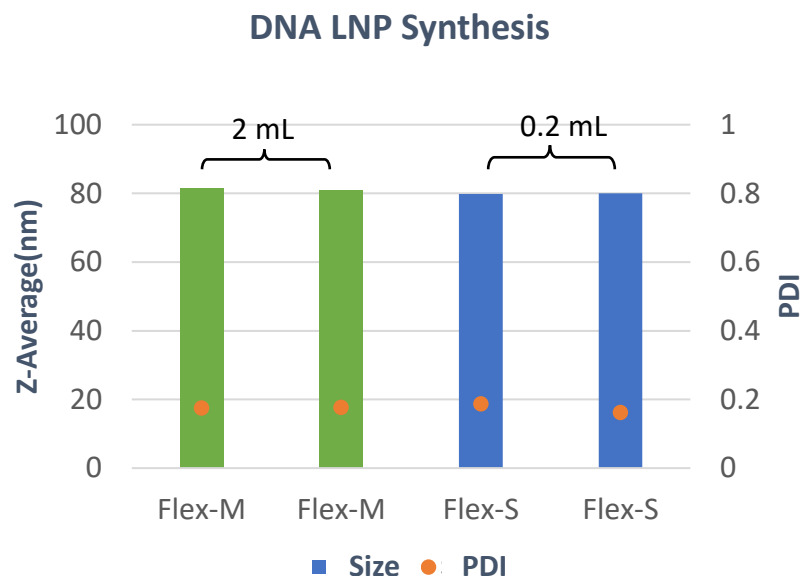
- The mixing chip (CHP-MIX-4) is compatible for both Flex-S and Flex-M models.
- Customer can transfer their early screening results to later stage production seamlessly.



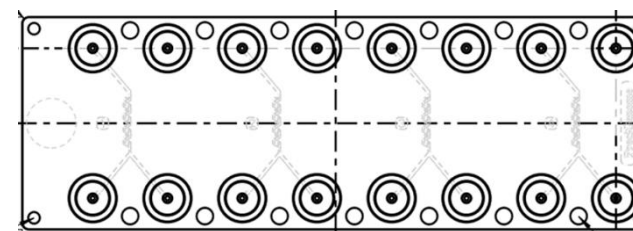
NanoGenerator® Flex-S



NanoGenerator® Flex-M/Flex-M Premium

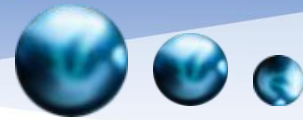


| Model | Flex-S/M |
|---------------|---|
| Aqueous phase | GFP DNA plasmid (100ug/mL) in sodium acetate buffer(100mM, pH5.2) |
| Solvent phase | SM102/Lipidflex (40/60 mol%, 12.5mM total lipid concentration) in ethanol |
| N/P ratio | 6 |



CHP-MIX-4

Flex-M/Flex-M Premium workflow



Step 1: Preparation

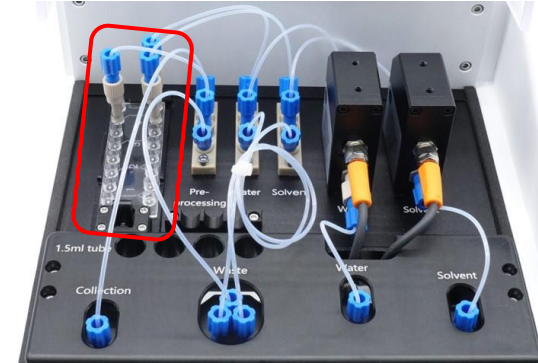


Aqueous: DNA, mRNA in buffer
Solvent: lipid mix in ethanol
(Lipid-Flex formulation)

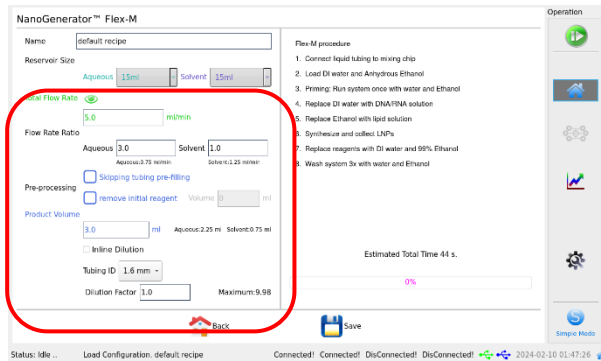
Step 2: Load sample tubes and collection tube



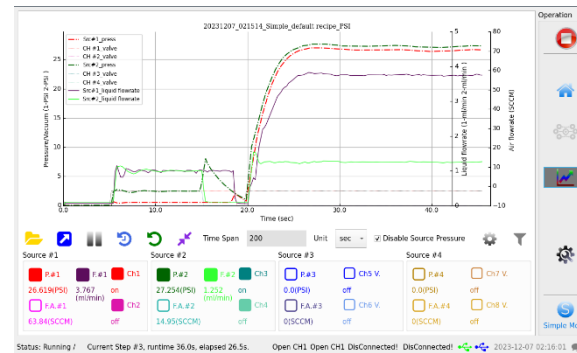
Step 3: Load chip



Step 4: Set parameters and Run



Step 5: Monitor flow rates



Step 6: Collect LNPs in seconds



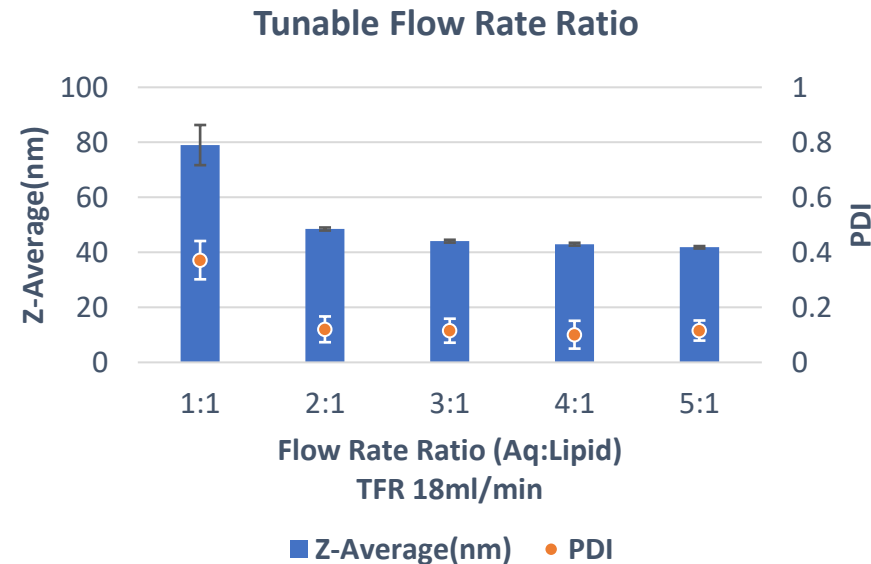
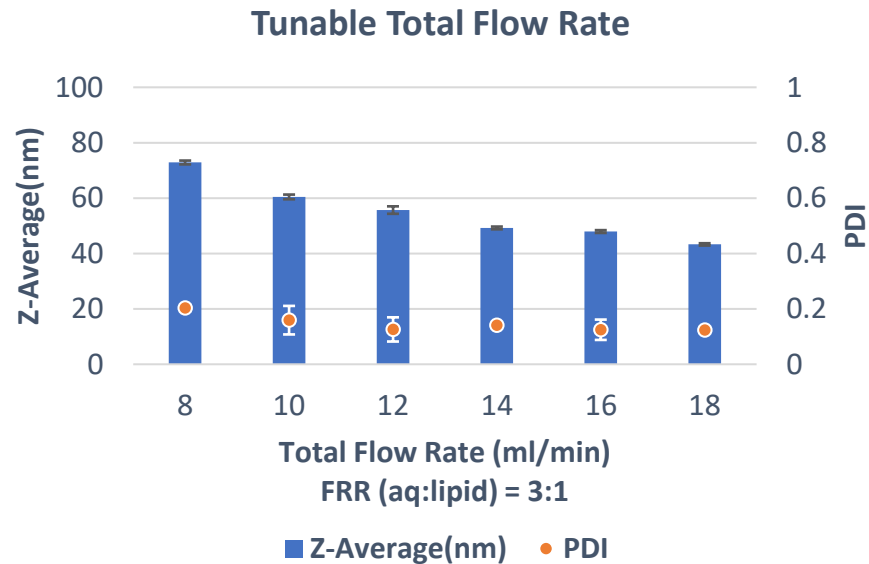
Demo video: [NanoGenerator Flex-M\(3Gen\) Demo for Lipid Nanoparticles LNP, liposome synthesis \(youtube.com\)](https://www.youtube.com/watch?v=...)

NanoGenerator® Pro

- More powerful pump, higher total flow rate.
- Mixing Chip: CHP-MIX-4, CHP-MIX-PRO
- Throughput: 2 – 200 mL
- Total flow rate: up to 24 ml/min
- Flow rate ratio (W:O): 2:1 to 5:1



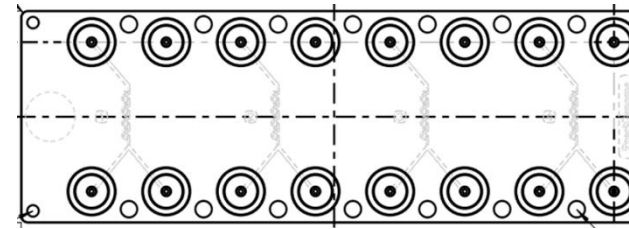
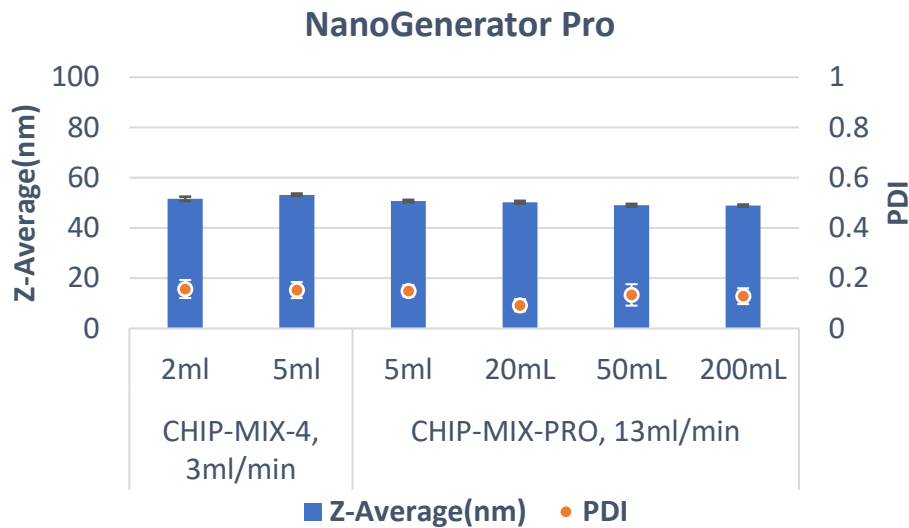
NanoGenerator® Pro



| Model | Pro |
|---------------|----------------------------|
| Aqueous phase | PBS |
| Solvent phase | LipidDemo, 15mM in ethanol |

NanoGenerator Pro

- Mixing Chip: CHP-MIX-4, CHP-MIX-PRO
- Throughput: 2 – 200 mL
- Total flow rate: up to 24 ml/min
- Flow rate ratio (W:O): 2:1 to 5:1



| Model | Flex M |
|---------------|----------------------------|
| Aqueous phase | PBS |
| Solvent phase | LipidDemo, 15mM in ethanol |

PreciGenome (Confidential)



NanoGenerator® Pro

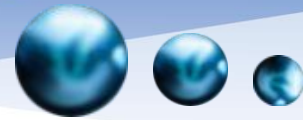
CHP-MIX-4

- Total flow rate: 1 – 5 ml/min
- Throughput: 2 – 12 ml

CHP-MIX-Pro

- Total flow rate: up to 24 ml/min
- Throughput: 5 – 200 ml

Pro workflow

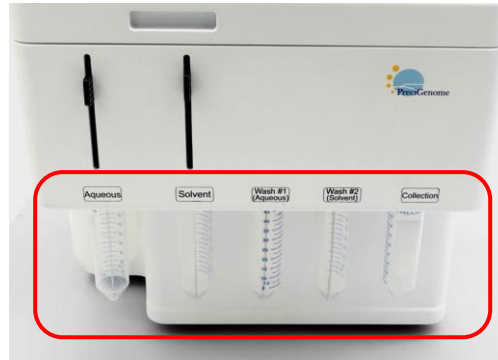


Step 1: Preparation

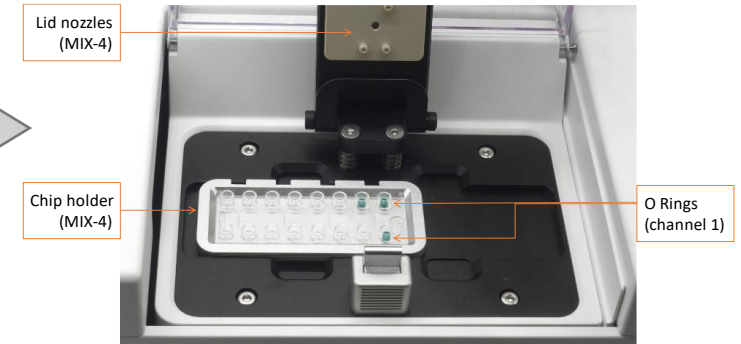


Aqueous: DNA, mRNA in buffer
Solvent: lipid mix in ethanol
(Lipid-Flex formulation)

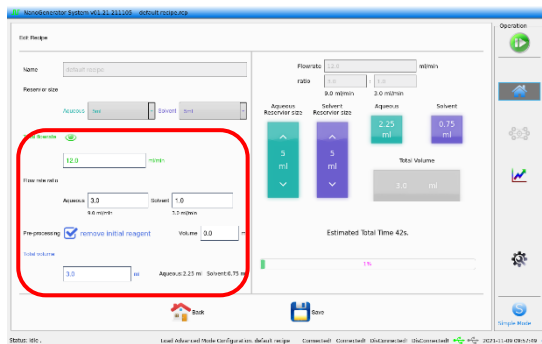
Step 2: Load sample tubes and collection tube



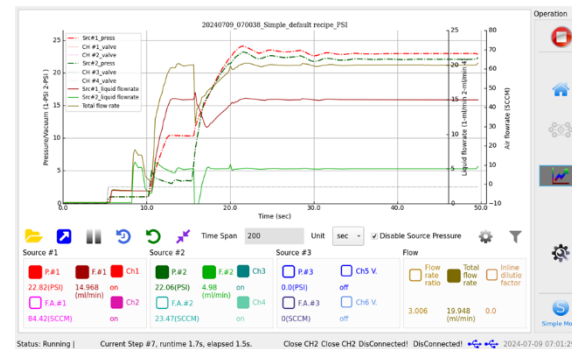
Step 3: Load chip



Step 4: Set parameters and Run



Step 5: Monitor flow rates

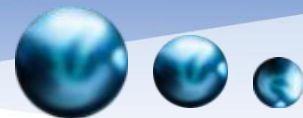


Step 6: Collect LNPs in seconds



Demo video: [NanoGenerator Pro Demo for Lipid Nanoparticles LNP, liposome synthesis \(youtube.com\)](https://www.youtube.com/watch?v=...)

NanoGenerator® Flex-S Plus for screening



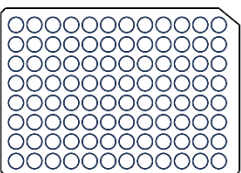
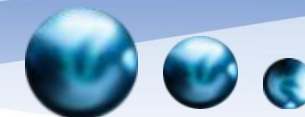
NanoGenerator®
Flex-S Plus



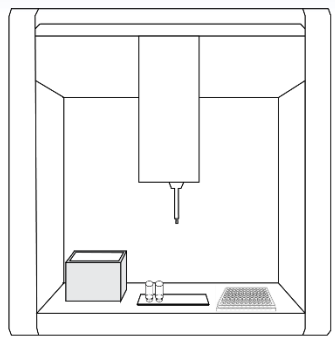
- Rapid screening of LNP formulations
- Rapid screening of mRNA/siRNA
- 32 samples per run
- 96 samples within one hour
- Disposable consumables

| Model | Flex-S | Flex-S Plus |
|--------------------------|--|--|
| Multi-sample per run | 1 – 4 | (1 – 8) × 4 per run Up to 96 samples per hour |
| Full automation | N/A | Yes |
| Library preparation | N/A | Optional |
| Throughput | 0.1 – 0.5 ml per sample | 0.1 – 0.5 ml per sample |
| Total flow rate | 3 ml/min, 4 ml/min | 3 ml/min, 4 ml/min |
| Flow rate ratio | 3:1, 4:1 | 3:1, 4:1 |
| Size range | 40 – 200 nm | 40 – 200 nm |
| PDI | 0.05 – 0.2 | 0.05 – 0.2 |
| Encapsulation efficiency | Up to 99% | Up to 99% |
| Payload | DNA, mRNA, siRNA, Protein, small molecules, etc. | DNA, mRNA, siRNA, Protein, small molecules, etc. |
| Dimension | 320 mm × 400 mm × 210 mm | 630 mm × 570 mm × 660 mm |
| Weight | 8.1 kg | 50 kg |

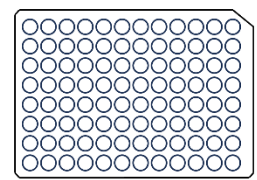
NanoGenerator® Flex-S Plus for screening



Input

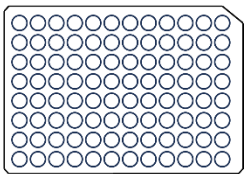


Output



- Screening reagents including:
- Payload
 - Helper lipid
 - Ionizable/cationic lipid
 - PEGylate lipid
 - Sterol lipid
 - Lipid combination
 - Etc.

Library preparation



- Payload library**
- Payloads
 - Payload Concentrations

Carrier library

- Lipid combination
- Lipid ratio
- Lipid Concentration

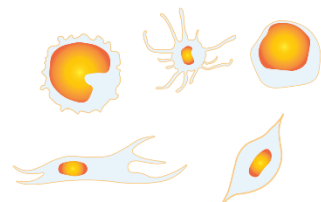
LNP synthesis



Mixing condition

- Total flow rate
- Flow rate ratio
- N:P ratio

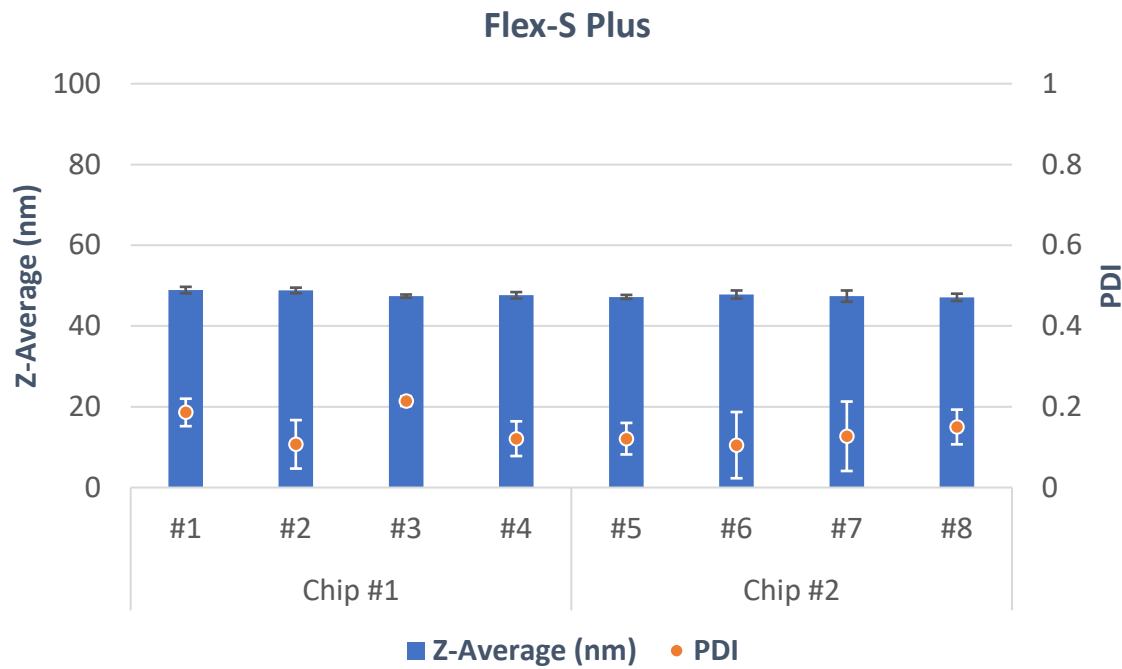
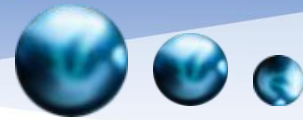
Cell studies with up to 32 formulations per run, 96 samples per hour



Sample Workflow:

1. Load samples in 96 well plates;
2. Seal the 96 well plate (optional);
3. Put consumables on the deck: Chips, 96 well plates, pipette tips, and Gaskets;
4. Set parameters in the software and run the program;
5. Collect samples in 96 well plate;
6. Discard/Change consumable.

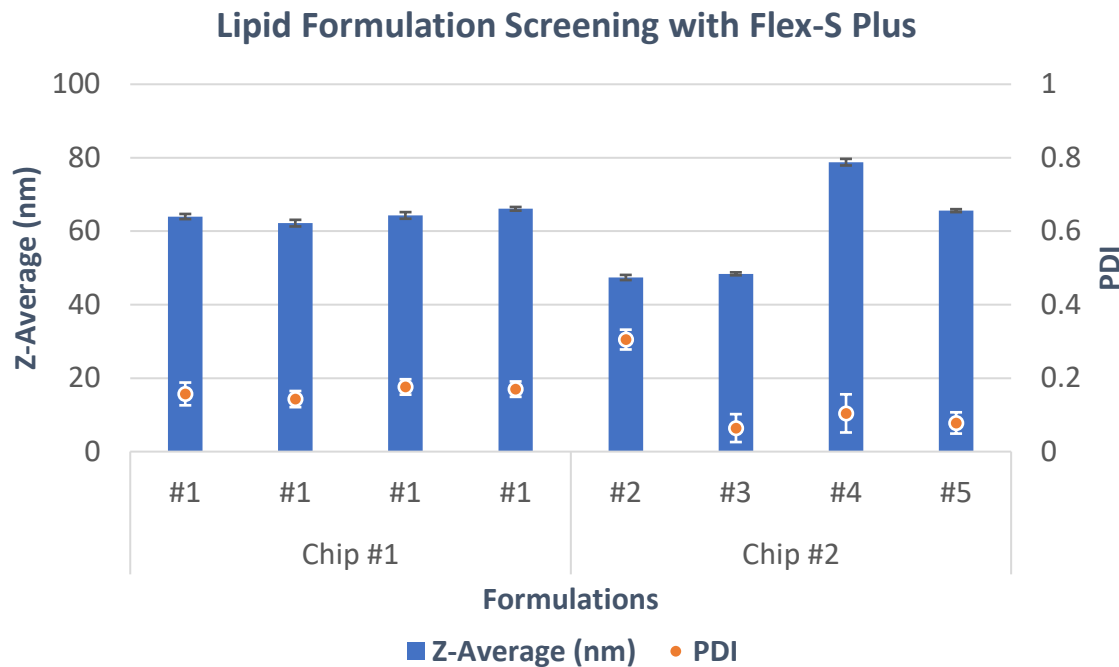
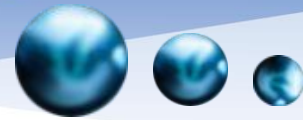
NanoGenerator® Flex-S Plus for screening



- Robust multi-sample synthesis
- Reliable performance
- Consistent results

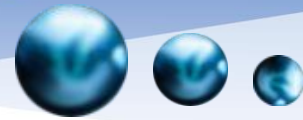
| Model | Flex-S Plus |
|---------------|-------------------------------------|
| Aqueous phase | Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Lipidflex, 15mM in ethanol |
| Parameters | 3.3ml/min, FRR 3:1, 200µL |

NanoGenerator® Flex-S Plus for screening



- Lipid formulation screening
- 96 samples < 1hour
- 96-well Plate format

| Model | Flex-S Plus |
|---------------|--|
| Aqueous phase | RNA in Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Different lipid formulation |



Size (nm)

| | | | |
|------|------|------|------|
| 54.9 | 45.4 | 45.5 | 55.5 |
| 54.4 | 47.6 | 45 | 46.2 |
| 54.7 | 46.5 | 47.4 | 62.3 |
| 54.4 | 48.2 | 51.9 | 57.3 |
| 42.6 | 47.8 | 44.8 | 51.2 |
| 41.1 | 50 | 46.9 | 48.2 |
| 62.8 | 48.5 | 46.7 | 74 |
| 56.6 | 50.7 | 52.1 | 59.2 |

40

80

PDI

| | | | |
|-------|-------|-------|-------|
| 0.216 | 0.13 | 0.126 | 0.473 |
| 0.175 | 0.107 | 0.092 | 0.08 |
| 0.185 | 0.09 | 0.104 | 0.113 |
| 0.16 | 0.1 | 0.137 | 0.107 |
| 0.306 | 0.121 | 0.101 | 0.403 |
| 0.063 | 0.129 | 0.128 | 0.124 |
| 0.118 | 0.066 | 0.148 | 0.109 |
| 0.041 | 0.099 | 0.163 | 0.113 |

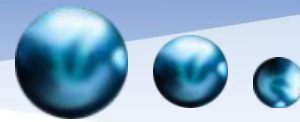
0.02

0.50

- 32 sample screening (formulation & N:P ratio screening)
- 96 samples < 1hour
- 96-well Plate format

| Model | Flex-S Plus |
|---------------|--|
| Aqueous phase | RNA in Sodium acetate buffer, 100mM, pH5.2 |
| Solvent phase | Different lipid formulation |

Case Study: mRNA LNP for T cell Transfection



eGFP mRNA Lipid Nanoparticles by Flex-S
Z-Average Diameter: 67.3 nm
PDI: 0.106

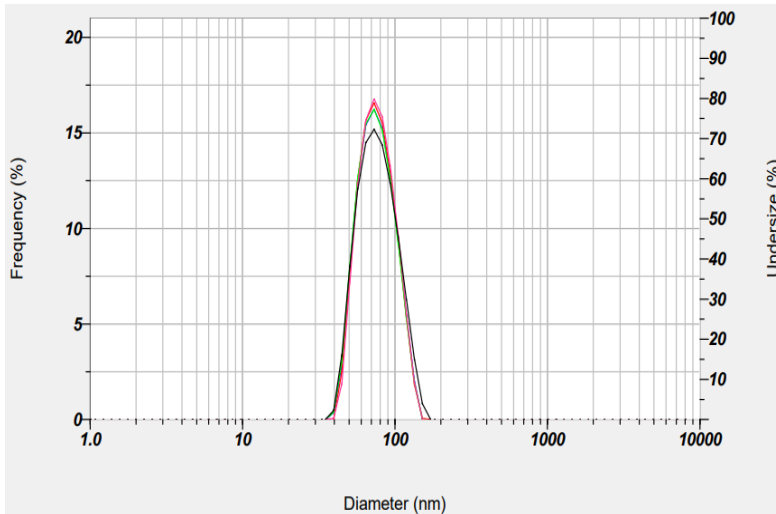


Figure 1. mRNA(eGFP)-LNP Synthesized by NanoGenerator® Flex-S. Average diameter is 67.3 nm. PDI is 0.106. Encapsulation efficiency is 94.5% (Ribo Green RNA Quantification Kit).

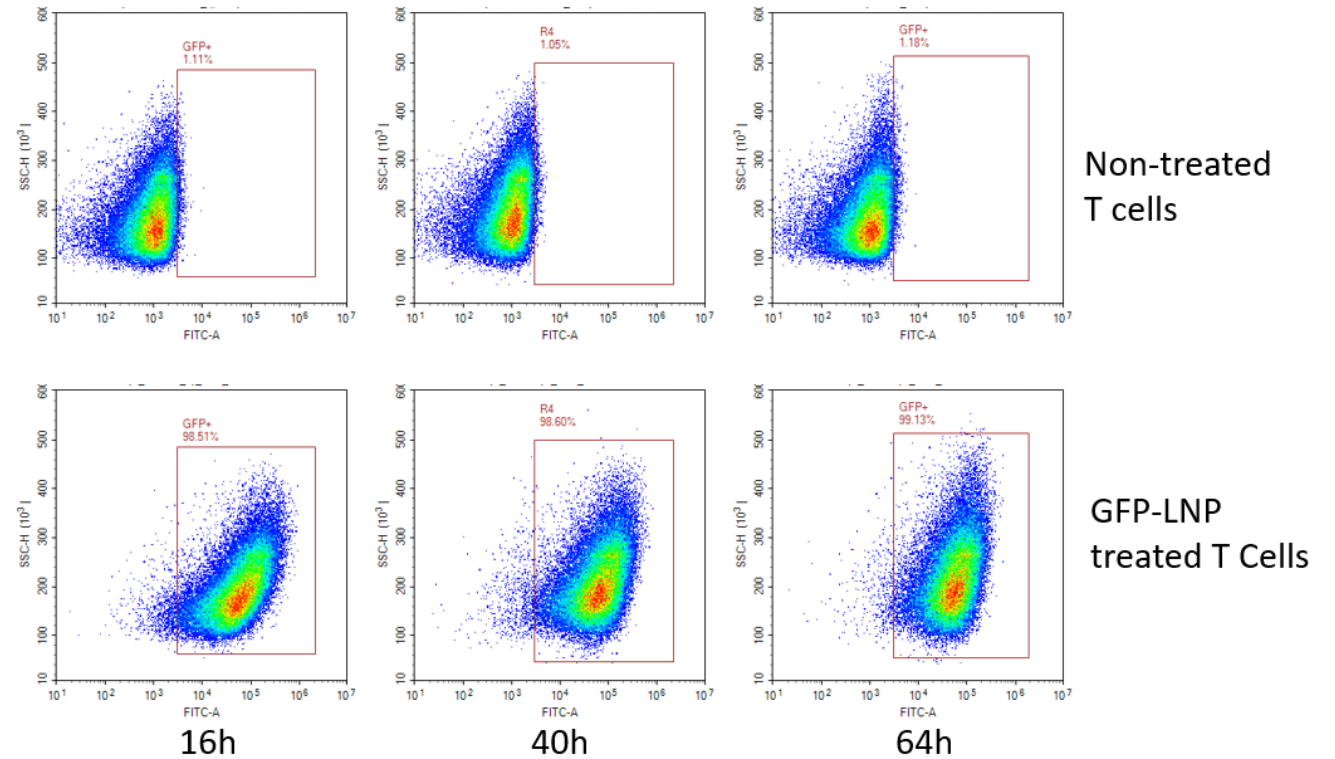
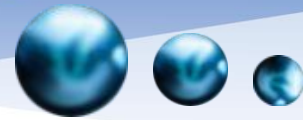


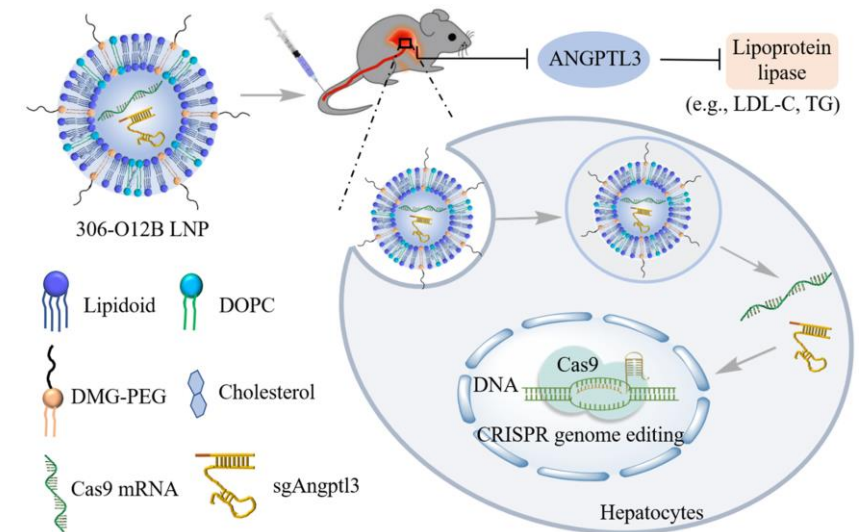
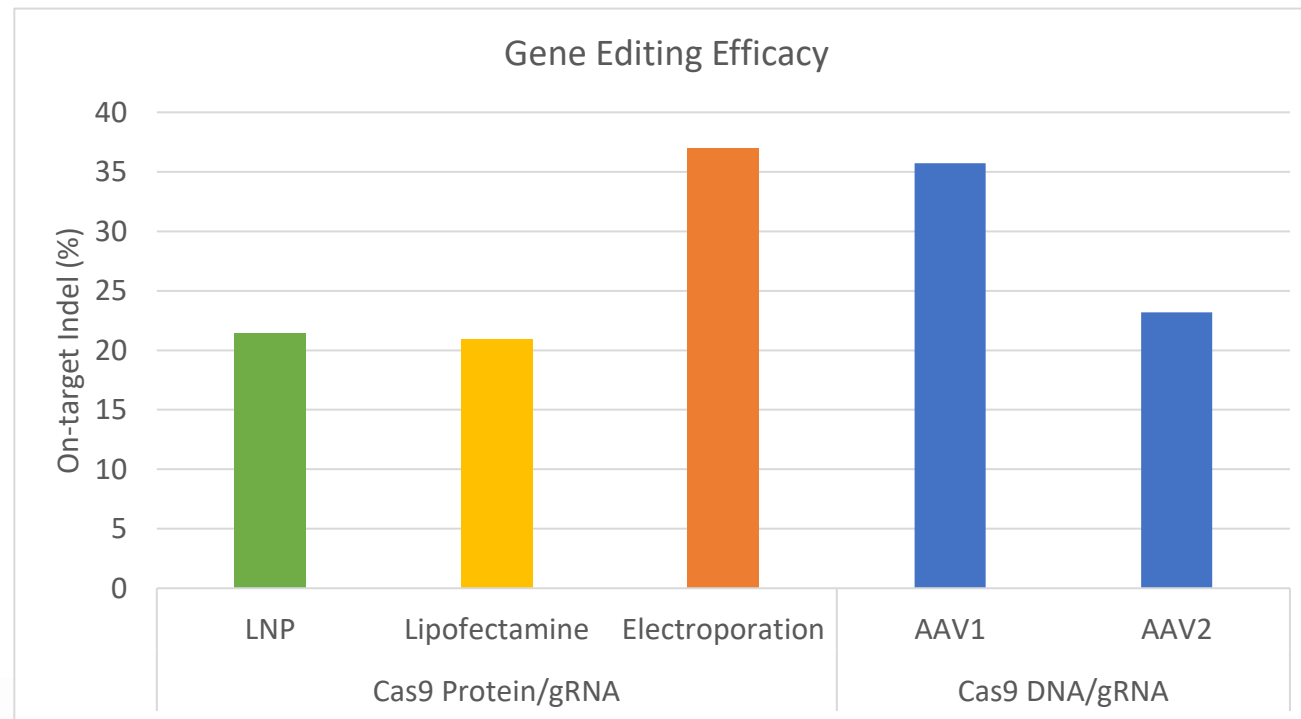
Figure 2. GFP(+) positive population of control (non-treat) and EGFP mRNA LNP treated primary T cells at 16, 40 and 64 hours. Cells were stained (1:50) using Biolegend 7-AAD Viability Staining for 10 minutes. Gating: First select for individual cells (excluding doublets). Then select for the healthy cell population. Then select for viable cells by excluding cells which are positive for 7-AAD. Gate for FitC-A channel (GFP)

Case Study: LNP for Gene Editing



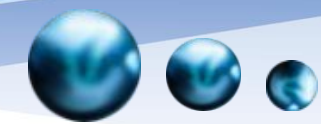
For *in-vitro* gene editing demonstration, Cas9 protein and guide RNA complex was encapsulated in lipid nanoparticle using NanoGenerator Flex-S. The size of resulted LNP was 135nm with a PDI 0.19.

HepG2 cells were treated using Cas9protein/gRNA LNP. Then the gene editing efficacy was determined through NGS.



PNAS 2021 Vol. 118 No. 10 e2020401118

Recent Publications



JEM Journal of Experimental Medicine

BRIEF DEFINITIVE REPORT

Regenerating murine CD8⁺ lung tissue resident memory T cells after targeted radiation exposure

Mariah Hassert¹, Leticia L. Pewe¹, Rui He², Mohammad Heidarian^{1,3}, Pornpoj Phruttiwanichakun², Stephanie van de Wall¹, Madison R. Mix^{1,4,5}, Alkaseer K. Salem^{2,4}, Vladimir P. Badovinac^{1,3,4}, and John T. Harty^{1,3,4,*}

microfluidics device. Briefly, the mRNA-containing aqueous phase was rapidly mixed with the lipid-containing organic phase at a flow rate ratio of 3:1 (aqueous:organic phase) and a total flow rate of 3 ml/min using a micromixer chip (cat. #CHP-MIX-4; Precigenome) and a commercial microfluidic mixing system (NanoGenerator Flex; Precigenome). The LNP was then purified and concentrated by ultracentrifugation. The aqueous phase was prepared by diluting the mRNA in 50-mM sodium acetate buffer (pH 5.0). The organic phase was prepared by diluting a commercial neutral lipid mixture (cat. #PG-SYN-LF1ML, LipidFlex; Precigenome) in ethanol (99.5%) and supplemented with SM-102.

vaccines MDPI

Article

Microfluidic Synthesis of Scalable Layer-by-Layer Multiple Antigen Nano-Delivery Platform for SARS-CoV-2 Vaccines

Yang Xu^{1,*}, Kazuya Masuda², Christine Groso², Rick Hassan¹, Ziyou Zhou¹, Kelsey Broderick¹, Moriya Tsuji² and Christopher Tison¹

¹ Luna Labs USA, LLC, Charlottesville, VA 22903, USA; kelsey.broderick@gmail.com (K.B.); chris.tison@lunalabs.us (C.T.)
² Aaron Diamond AIDS Research Center, Division of Infectious Diseases, Department of Medicine, Columbia University Irving Medical Center, New York, NY 10032, USA; km3466@cumc.columbia.edu (K.M.); cg3487@cumc.columbia.edu (C.G.)

iScience CellPress OPEN ACCESS

Article

Biomimetic proteolipid vesicles for reverting GPI deficiency in paroxysmal nocturnal hemoglobinuria

Valentina Giudice, Pasqualina Scala, Erwin P. Lamparelli, ..., Francesca Picone, Giovanna Della Porta, Carmine Selli

gdellaporta@unisa.it

Highlights
 Microfluidic technology allows formulation of biomimetic proteolipid vesicles
 Biomimetic vesicles can be functionalized with human GPI-anchored proteins
 Biomimetic functionalized vesicles can deliver GPI-linked proteins to cells
 Treated PNH cells have increased resistance to complement-mediated lysis

cancers MDPI

Article

mRNA-Lipid Nanoparticle (LNP) Delivery of Humanized EpCAM-CD3 Bispecific Antibody Significantly Blocks Colorectal Cancer Tumor Growth

Vita Golubovskaya^{1,*}, John Sienkiewicz¹, Jinying Sun¹, Yanwei Huang¹, Liang Hu¹, Hua Zhou¹, Hizkia Harto¹, Shirley Xu¹, Robert Berahovich¹, Walter Bodmer² and Lijun Wu^{1,3,*}

¹ Promab Biotechnologies, 2600 Hilltop Drive, Richmond, CA 94806, USA; liang.hu@promab.com (L.H.)
² Cancer & Immunogenetics Laboratory, Weatherall Institute of Molecular Medicine, John Radcliffe Hospital, Oxford OX3 9DS, UK
³ Forevertek Biotechnology, Janshan Road, Changsha Hi-Tech Industrial Development Zone, Changsha 410205, China
 * Correspondence: vita.gol@promab.com (V.G.); john@promab.com (L.W.); Tel.: +1-510-974-0697 (V.G.); +1-510-529-3021 (L.W.)

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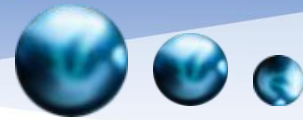
Lipid nano-vesicles for thyroid hormone encapsulation: A comparison between different fabrication technologies, drug loading, and an *in vitro* delivery to human tendon stem/progenitor cells in 2D and 3D culture

E.P. Lamparelli^a, M.C. Ciardulli^a, P. Scala^a, M. Scognamiglio^b, B. Charlier^a, P. Di Pietro^a, V. Izzo^a, C. Vecchione^{a,c}, N. Maffulli^a, G. Della Porta^{a,b,d,*}

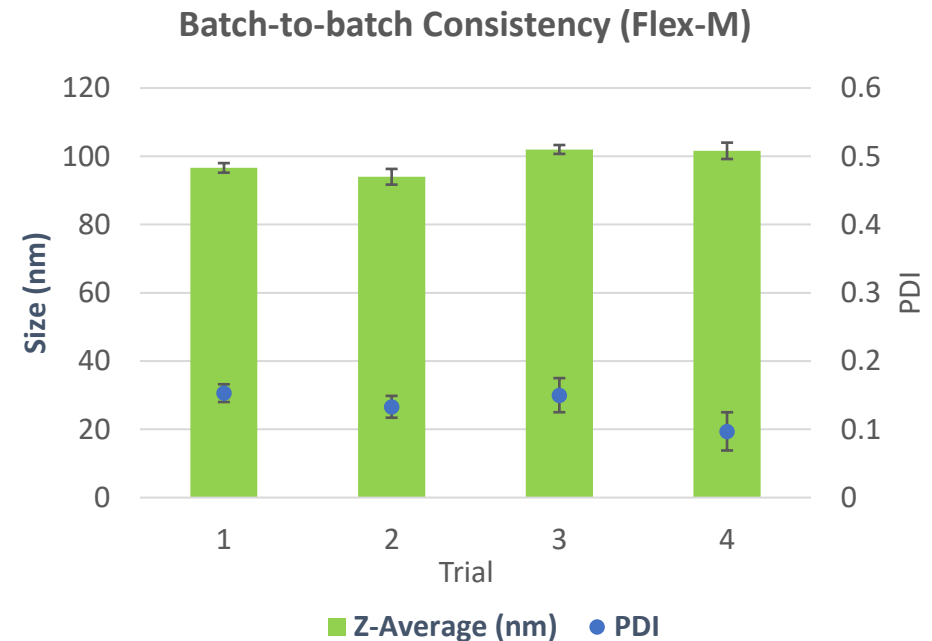
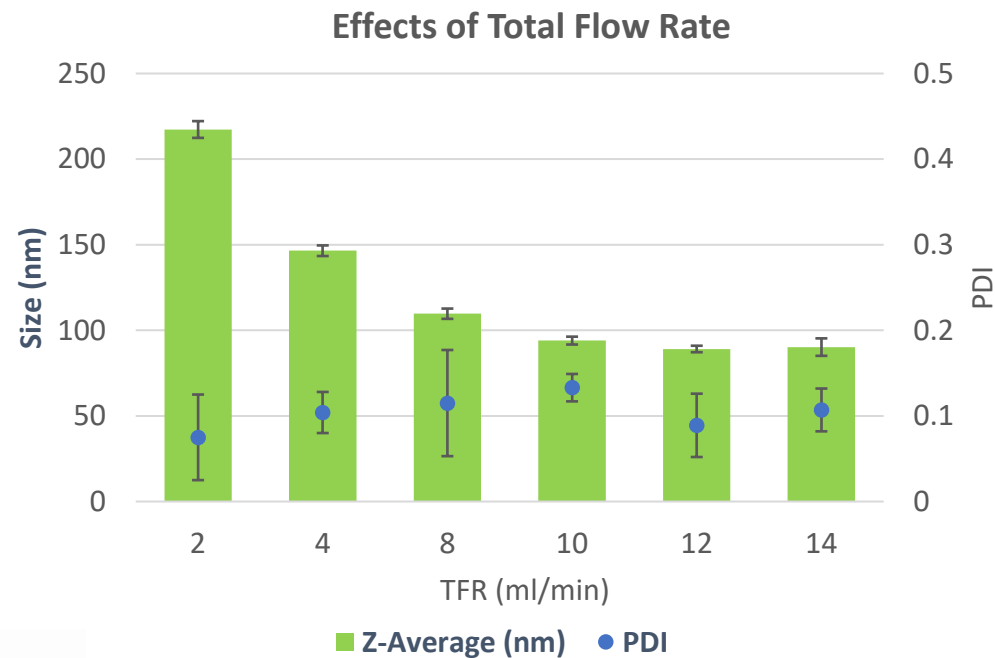
^a Department of Medicine, Surgery and Dentistry, University of Salerno, Via S. Allende, 84081 Baronissi, (SA), Italy
^b Department of Industrial Engineering, Università di Salerno, via Giovanni Paolo I, 84084 Fisciano, (SA), Italy
^c IRCCS Neuromed, Department of Vascular Pathophysiology, 86077 Pozzilli, IS, Italy
^d Interdepartment Centre BIONAM, Università di Salerno, via Giovanni Paolo I, 84084 Fisciano, (SA), Italy

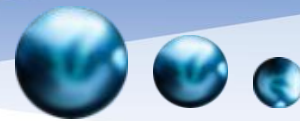


Case Study: PLGA Nanoparticle Synthesis



- PreciGenome's NanoGenerator[®] is used for the synthesis of a variety of nanoparticles, including PLGA (poly(lactic-co-glycolic acid)) nanoparticles.
- PLGA NP size tuning is controlled by the formulation parameters, the total flow rate and the flow rate ratio.





LipidFlex™

Flexible Lipid Nanoparticle Formulation

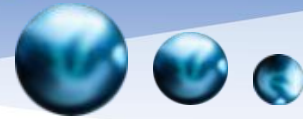
LipidFlex™ is a 3-component lipid nanoparticle formulation that compatible with various cationic/ionizable lipids for nucleic acid encapsulation and cell transfection. LipidFlex™ Pack kit includes ionizable lipid (SM102).

- Flexible cationic/ionizable lipid ratio
- Flexible with various N/P ratio
- High nucleic acid encapsulation efficiency
- High mammalian cell transfection rate

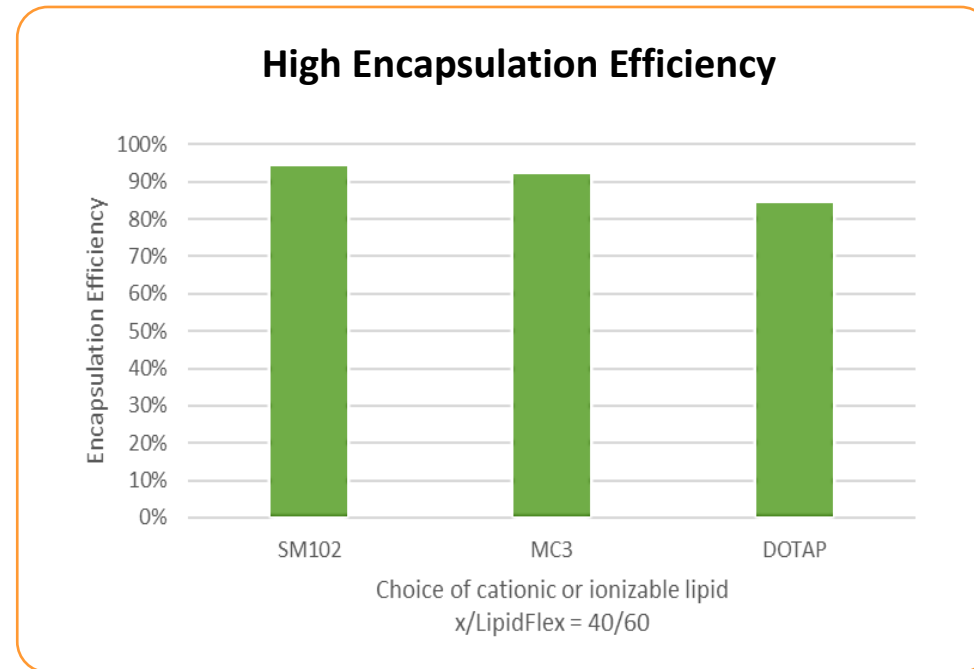
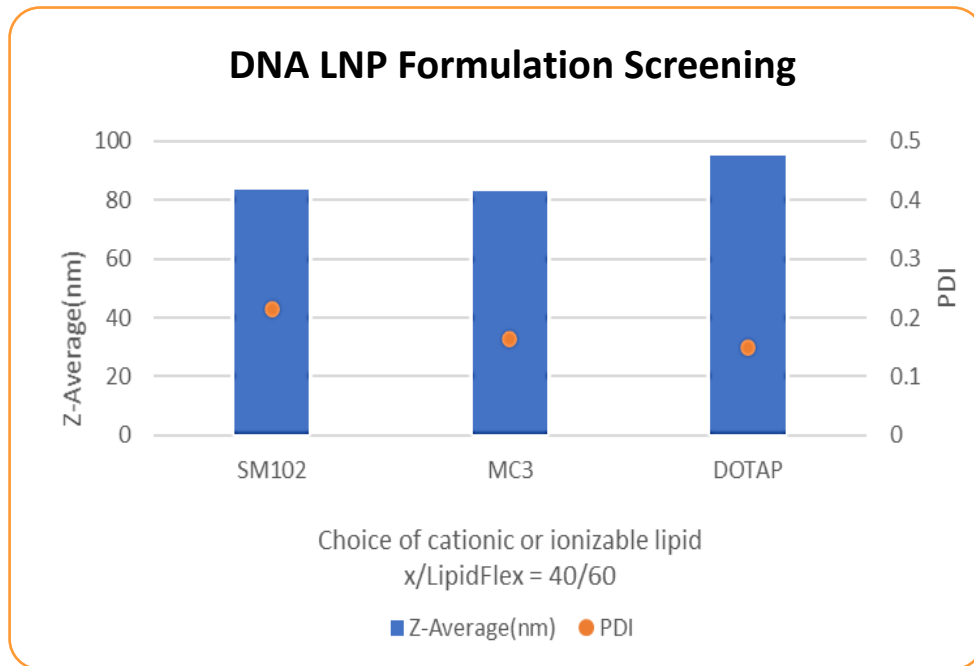


| Model | LipidFlex™ |
|-----------------|---|
| Catalog # | PG-SYN-LF1ML |
| Components | Structural Lipid/ Cholesterol/Stabilizer |
| Product size | 1000 µL |
| LipidFlex Conc. | 30 mM |
| Ionizable lipid | NA |

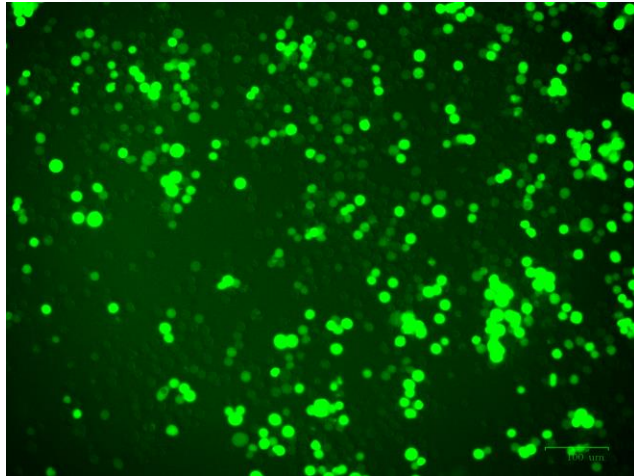
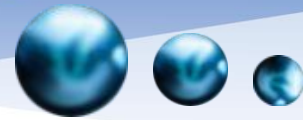
LipidFlex™ – Flexible Starting Kit



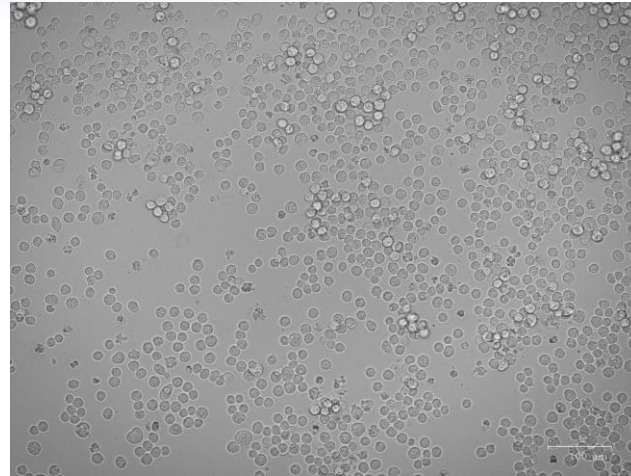
- PreciGenome provides a general LipidFlex™ formulation for quick formulation screening.
- By adding cationic/ionizable lipid into LipidFlex™, customer can prepare nucleic acid LNP with high encapsulation efficiency.



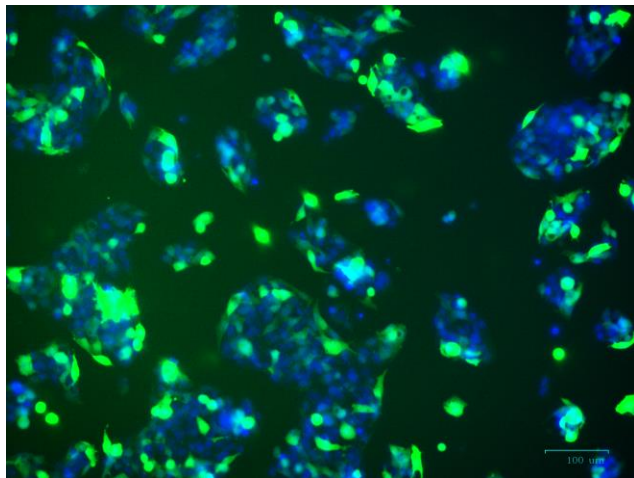
LipidFlex™ LNP – Cell Transfection to Different Cell Lines



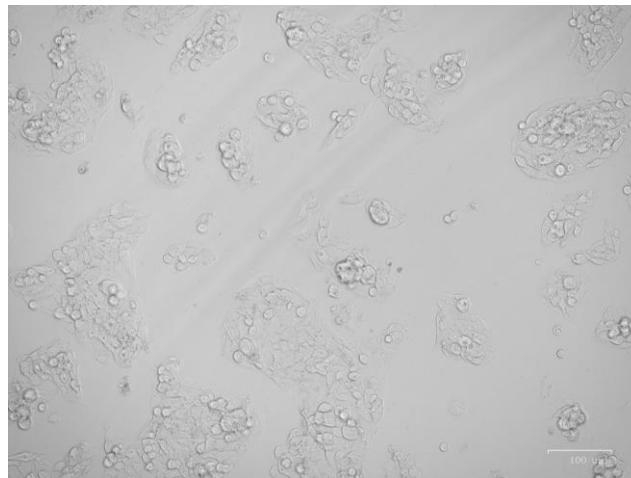
K562 – Green Fluorescence Field



K562 –Bright Field



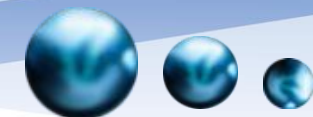
HepG2 – Green and Blue field overlay



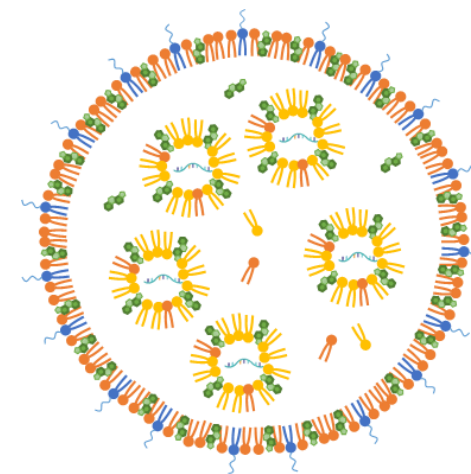
HepG2 –Bright Field

- DNA lipid nanoparticle (gWiz GFP plasmid, Aldervon) was generated using SM102/PG-LipidFlex (40/60 mol%) formulation by PreciGenome NanoGenerator.
- HepG2 and K562 Cell lines are successfully transfected by GFP DNA LNP. 48 hours post transfection, HepG2 Cell nucleuses are stained with Hoechst 33342 dye (blue color) before imaging.

LipidFlex™ T Cell Kit

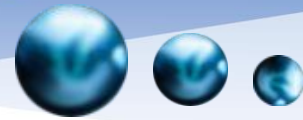


LipidFlex™ T cell kit is a highly efficient lipid formulation to synthesize mRNA lipid nanoparticles (LNP) for primary human T cell gene delivery. Using NanoGenerator® Flex-S system and CHP-MIX-4 cartridge, customers can prepare potent mRNA LNP in a convenient and efficient way.

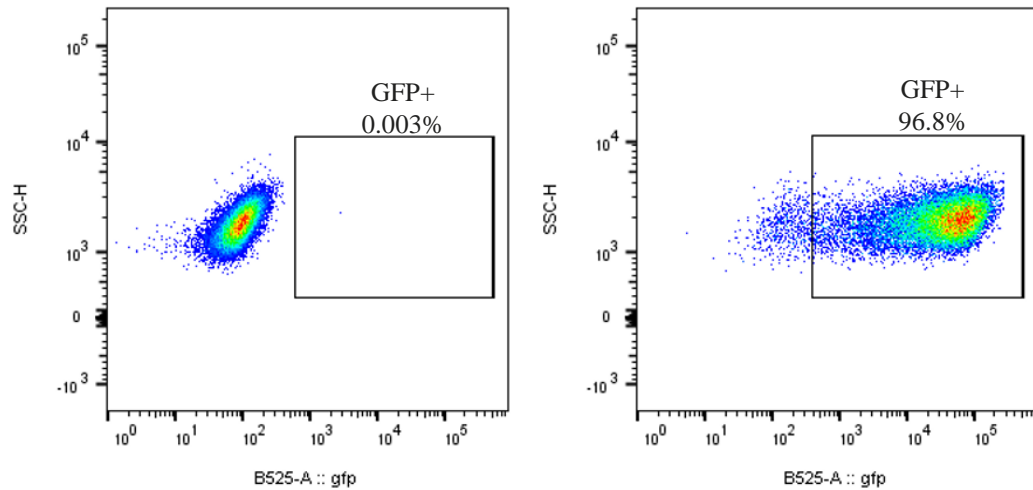


- Over 90% mRNA encapsulation efficiency
- High transfection efficiency
- High protein expression level
- High cell viability
- Time efficient synthesis process

| Component | Size | Storage |
|----------------------------|--------|----------|
| LipidFlex T cell Lipid mix | 125 µL | -80 °C |
| Formulation Buffer 1 (10x) | 60 µL | 4 - 8 °C |
| Formulation Buffer 2 | 600 µL | 4 - 8 °C |

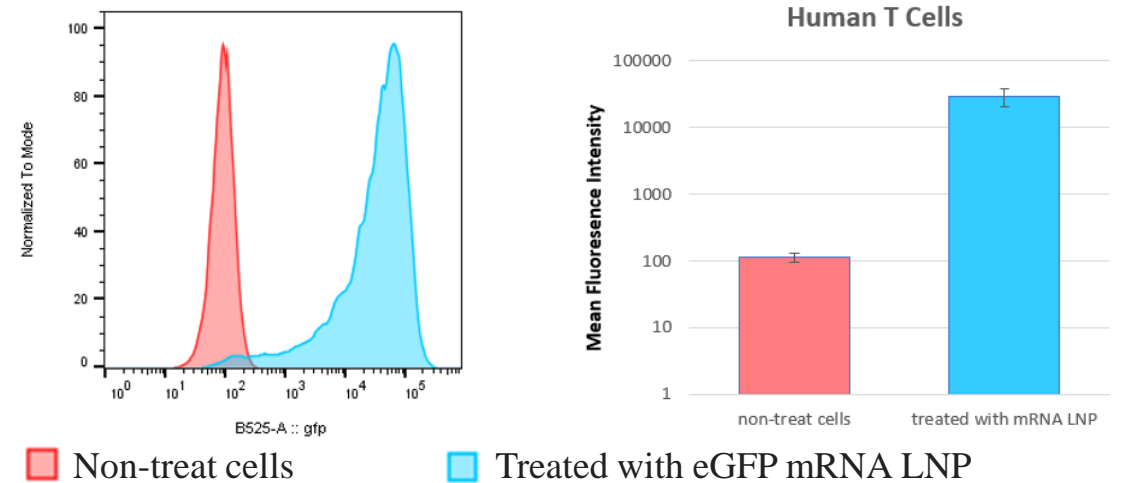


High Human T Cell Transfection Efficiency

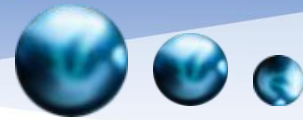


* 24 hours post-treatment Human T cells (eGFP mRNA from Trilink)

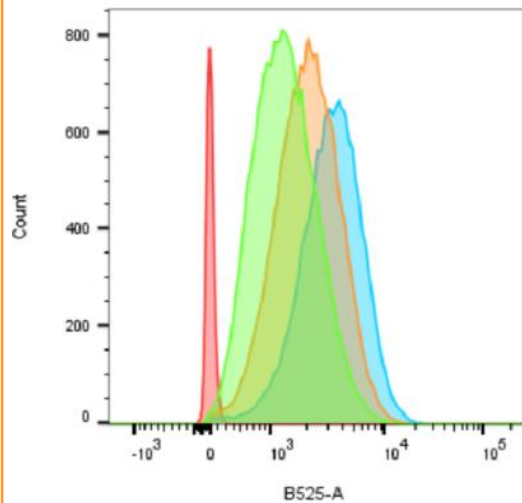
High Protein Expression Level



* 24 hours post-treatment Human T cells (eGFP mRNA from Trilink)

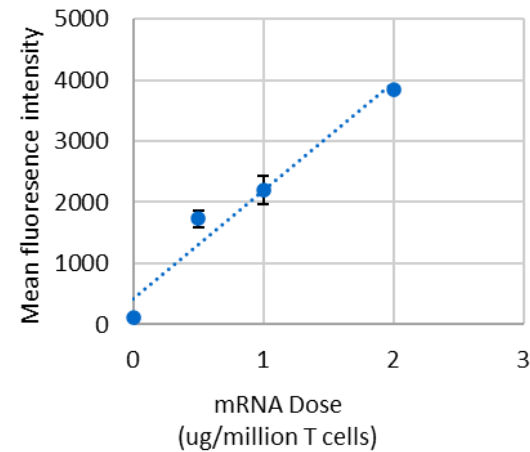


mRNA LNP Dose Dependency

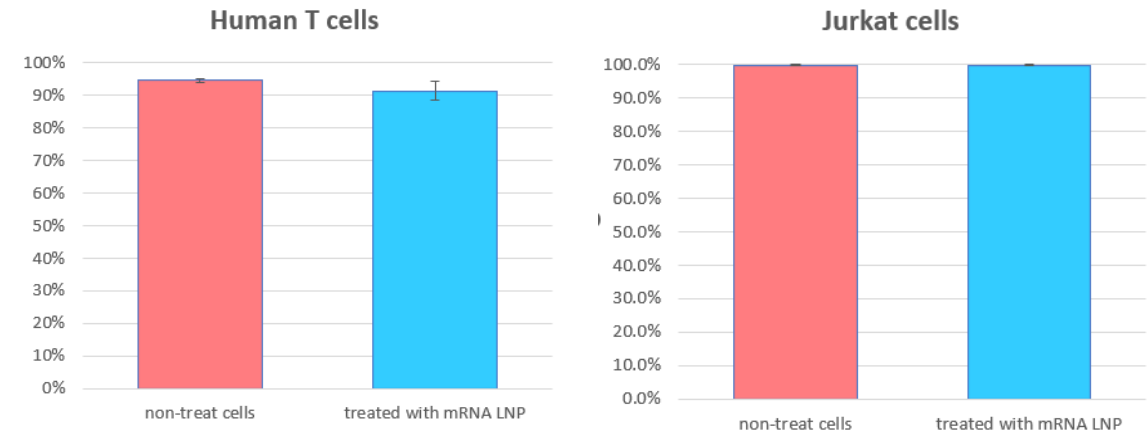


* 24 hours post-treatment Jurkat cells (eGFP mRNA from ProMab)

Dose Dependent of mRNA LNP



High Cell Viability



* 24 hours post-treatment Human T cells and Jurkat cells

Why PreciGenome?

High Performance & Efficiency



- Tunable size (40-200nm)
- Low PDI (0.05-0.2)
- High encapsulation efficiency

Open Platform



- Upgradable system
- Transferable microfluidic chips

Scalable Throughput



- Low volume for screening (Flex-S)
- Medium volume production (Flex-M/Flex-M Premium)
- High volume production (Pro, Max-GMP)

Simple Operation



- Simple setup
- Compact size
- Intuitive UI w/ touchscreen

Cost Effective



- Affordable configuration
- Lower cost per run

Custom Support



- Demo, Training and Support
- Extended Warranty
- Hot swap option
- Local US company



NanoGenerator® Flex-M/

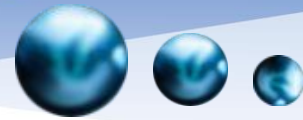


NanoGenerator® Flex-M/ Flex-M Premium



NanoGenerator® Pro

Some of Our Customers



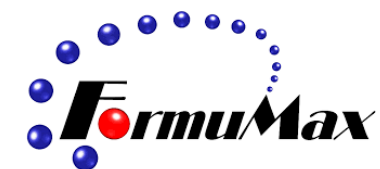
PreciGenome LLC

Email: contact@precigenome.com

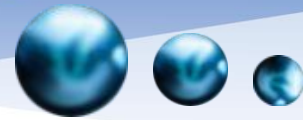
Tel: 1-408-708-4602

Address: 2176 Ringwood Ave.

San Jose, CA, United States 95131



Comparison with Other LNP Synthesizer



Formulation of PolyA RNA-LNP



NanoAssemblr benchtop



Total Flow Rate: 12 mL/min

| | PolyA LNP |
|------------------|---------------|
| Size (nm) in PBS | 68.2 ± 0.5 |
| PDI | 0.182 ± 0.016 |
| ζ-potential (mV) | -5.31 ± 6.03 |
| EE (%) | 97.9 |



NanoGenerator™ Flex-M nanoparticle synthesis system

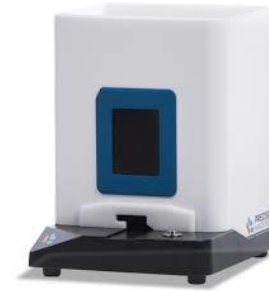
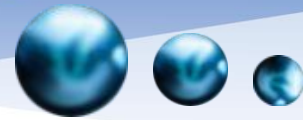


Total Flow Rate: 3 mL/min

| | PolyA LNP |
|------------------|---------------|
| Size (nm) in PBS | 70.7 ± 1.2 |
| PDI | 0.172 ± 0.029 |
| ζ-potential (mV) | -6.20 ± 6.53 |
| EE (%) | 95.6 |

N/P: 4:1

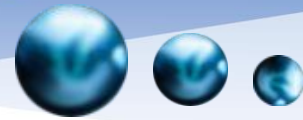
Comparison with Other LNP Synthesizer



| | Flex-S | Spark |
|----------|---------------|--------------|
| Sample 1 | 87 nm | 117nm |
| Sample 2 | 151 nm | 201 nm |

- Feedback:
Spark uses 2ml/min and 2:1, ratio is not changeable. The size is 20-30% larger.

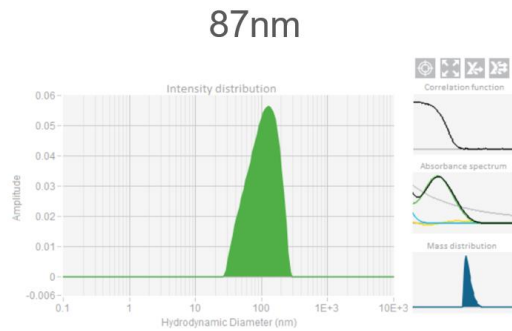
Comparison with Different T-cell kits



| Sample | Encapsulation % | Size_before_spin (nm) | PDI | Size_after_spin (nm) | PDI |
|----------------------|-----------------|-----------------------|-------|-----------------------|-------|
| GFP_PreciLipid_FlexS | 91.5 | 70 | 0.147 | 71 | 0.136 |
| GFP_PniLipid_FlexS | 98 | 87 | 0.211 | NA (defective column) | |



Flex-S. PNI_lipid.GFP.NP=6

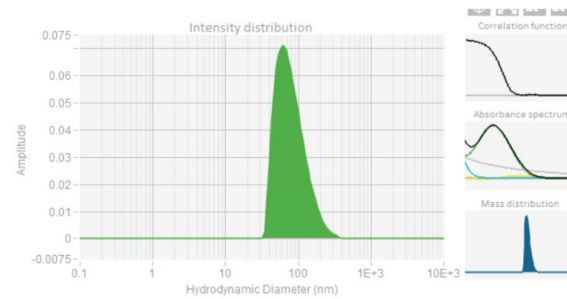


Results Residue 4.8 % ✓

| | |
|----------------------------|-------------|
| Turbidity (A260) | 0.88 |
| Z Ave. Dia | 87.33 nm |
| Pdi | 0.211 |
| Peak of Interest Mean Dia | 113.23 nm |
| Peak of Interest Est. MW | 91.6E+3 kDa |
| Peak of Interest Intensity | 100 % |
| Peak 1 Mean Dia | 113.23 nm |

Flex-S.
Precigenome_lipid.GFP.NP=6

70 nm



Results Residue 3.5 % ✓

| | |
|----------------------------|-------------|
| Turbidity (A260) | 0.37 |
| Z Ave. Dia | 69.99 nm |
| Pdi | 0.147 |
| Peak of Interest Mean Dia | 84.80 nm |
| Peak of Interest Est. MW | 63.2E+3 kDa |
| Peak of Interest Intensity | 100 % |
| Peak 1 Mean Dia | 84.80 nm |