

NanoGenerator[®] MAX Nanoparticle Synthesis System



Mar 2024

• PreciGenome

Lipid nanoparticles (LNPs) are self-assembling structures of natural or synthetic lipids in an aqueous environment.





RNA-LNP Therapeutics and Vaccines



Name	Disease	Encoded antigen	Administration route	ClinicalTrials.gov identifier	Phase
Infections					
mRNA-1273	SARS-CoV-2	Spike	i.m.	NCT04470427	III (EUA and CMA)
BNT162b2	SARS-CoV-2	Spike	i.m.	NCT04368728	III (EUA and CMA)
CVnCoV	SARS-CoV-2	Spike	i.m.	NCT04652102	III
mRNA-1647	Cytomegalovirus	Pentameric complex and B glycoprotein	i.m.	NCT04232280	II
mRNA-1388	Chikungunya virus	Chikungunya virus antigens	i.m.	NCT03325075	I
CV7202	Rabies virus	G glycoprotein	i.m.	NCT03713086	1
Cancer					
mRNA-5671/ V941	Non-small-cell lung cancer, colorectal cancer, pancreatic adenocarcinoma	KRAS antigens	i.m.	NCT03948763	I
mRNA-4157	Melanoma	Personalized neoantigens	i.m.	NCT03897881	II
mRNA-4650	Gastrointestinal cancer	Personalized neoantigens	i.m.	NCT03480152	1/11
HARE-40	HPV-positive cancers	HPV oncoproteins E6 and E7	i.d.	NCT03418480	1/11

Kiaie, S.H., Majidi Zolbanin, N., Ahmadi, A. *et al.* Recent advances in mRNA-LNP therapeutics: immunological and pharmacological aspects. *J Nanobiotechnol* **20**, 276 (2022).

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Nature Reviews Materials volume 6, pages1078–1094 (2021)

Lipid Nanoparticle Synthesis Methods





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NanoGenerator[®] - Nanoparticle Synthesis System



NanoGenerator[®] MAX — Intro

- The NanoGenerator[®] Max is designed for clinical and commercial production. Two versions are available:
 - RUO: Preclinical applications
 - cGMP: Clinical and commercial production
- Two flow kits are available with different supported throughput:
 - 4.8 L/h flow kit: 50 mL 1 L
 - 40 L/h flow kit: >20 L





NanoGenerator[®] MAX — Spec

		NanoGener	ator [®] MAX				
Model	RUO flow kit 4.8 L/h	GMP flow kit 4.8 L/h	RUO flow kit 40 L/h	GMP flow kit 40 L/h			
cGMP compliance	N/A	Yes	N/A	Yes			
Software (21 CFR Part 11 compliant)	Optional	Yes	Optional	Yes			
Throughput	50 ml	– 1 L	> 2	0 L			
Total flow rate	1.2 – 4	1.8 L/h	Up to -	40 L/h			
Flow rate ratio	1:1 -	- 9:1	1:1 -	- 5:1			
Inline dilution		1:1 -	- 5:1				
Size range		40 - 20	00 nm				
PDI		0.05 -	- 0.2				
Encapsulation efficiency	Up to 99%						
Payload		DNA, mRNA, siRNA, prote	ein, small molecules, etc.				
Dimension $(L \times W \times H)$		620 × 380 :	× 430 mm				
Weight	50	Kg 65 Kg					



NanoGenerator[®] MAX — Contents



Instrument:

- Pneumatic system
- Valves
- Flow rate sensors
- Consumable kit
- Monitor (optional)
- Pumps (optional)



Consumable Kit: (Sterilized, Nuclease free, pre-assembled)

- Sample bottle (aqueous)
- Sample bottle (solvent)
- Sample bottle (dilution)
- Waste bottle
- Bioprocessing bag (collection)
- Tubing & connectors
- Mixing chip



NanoGenerator[®] MAX — Software

Software (21 CFR Part 11) Features:

- Experimental parameter setting
- Experimental recipe save/load
- Real-time pressure/flow rate chart
- Historic experimental parameter tracking
- Historic pressure/flow rate tracking
- System self-diagnostic system
- Real-time flow rate diagnostic system
- Warning system
- Manual & automatic emergency stop system
- User management
- Audit trail
- Zero flow calibration
- Flow sensor maintenance & re-calibration (Service)







NanoGenerator[®] MAX — Software



Easy-to-use UI to set parameters including:

- Total flow rate
- Flow rate ratio
- Production volume
- Inline dilution factor
- Waste volume

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Easy-to-use real-time flow rate /pressure chart including:

- Flow rate
- Pressure
- Air flow rate

All parameters are tracked for aqueous, solvent, and inline dilution lines

NanoGenerator[®] MAX — Performance

Nanoparticle Size vs. Total Flow Rate



- Nanoparticle size decreases as total flow rate increases
- Size decrease experiences diminishing returns when the flow rate reaches 48 ml/min

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	Reagents
Aqueous phase	Sodium acetate buffer (100mM, pH5.2)
Solvent phase	LipidFlex, 15mM in ethanol

Nanoparticle Size uniformity (50 ml/fraction)



• Throughout the entire production run, there is no significant difference in the nanoparticle size and PDI

	Reagents
Aqueous phase	Phosphate-Buffered Saline (1X, pH7.4)
Solvent phase	LipidDemo, 15mM in ethanol

NanoGenerator[®] — Scale Up



- Nanoparticle size is consistent across different production volumes if using optimal flow rates
- Mixing mechanism is the same for all PreciGenome instruments
- Production can be scaled up from discovery & screening to preclinical & clinical trial production

	Reagents
Aqueous phase	Sodium acetate buffer (100mM, pH5.2)
Solvent phase	LipidFlex, 15mM in ethanol

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DISCOVERY & SCREEN

PRE-CLINICAL DEVELOPMENT

CLINICAL DEVELOPMENT

NanoGenerator[®] — Scale Up



■ size(nm) ● PDI



EE%

	Reagents
Aqueous phase	Sodium acetate buffer (100mM, pH5.2)
Payload	RNA (~600 nt)
Solvent phase	LipidFlex RNA-LNP kit



Case Study: mRNA LNPs for T cell Transfection

eGFP mRNA Lipid Nanoparticles

Z-Average Diameter: 67.3 nm PDI: 0.106



Figure 1. mRNA(eGFP)-LNP Synthesized by NanoGenerator. Average diameter is 67.3 nm. PDI is 0.106. Encapsulation efficiency is 94.5% (Ribo Green RNA Quantification Kit).

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Figure 2. GFP(+) positive population of control (non-treat) and EGFP mRNA LNP treated primary T cells at 16, 40 and 64 hours. Cells were stained (1:50) using Biolegend 7-AAD Viability Staining for 10 minutes. Gating: First select for individual cells (excluding doublets). Then select for the healthy cell population. Then select for viable cells by excluding cells which are positive for 7-AAD. Gate for FitC-A channel (GFP)





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Treatment of Two Late-Stage Breast Cancer Cases



Unresectable breast cancer with skin lesion

Case 1 Three photos

- 1. Appearance before treatment
- 2. Considerable change in appearance on skin lesions after first treatment
- 3. Continued improvement on skin lesions after two treatments



4/1/2024 Baseline

4/22/2024 After one Injection

Triple negative breast cancer

Case 2

Left: CT scan showing a stage 3 invasive ductal carcinoma that did not respond to prior immunotherapy

Right: After one treatment, the tumor has dramatically resolved.



Cholangiocarcinoma with Liver Metastasis



Case Information: A 45-year-old male patient, HBsAg positive for over 2 years, presented with intrahepatic lesions and abdominal distension. A recent CT scan revealed a large abnormal density in the liver's right lobe, enlarged abdominal lymph nodes, and a portal vein defect, indicating hepatocellular carcinoma with lymph node metastasis and portal vein cancer thrombosis. The patient's liver function was Child-Pugh grade A with some blood count abnormalities.

02/28/2024 after one injection

07/24/2024, after four injections

The posttreatment CT scan showed dramatic shrink of the intrahepatic cholangiocarcinoma after four intratumoral injections of the EpCAM-CD3-Fc+IM-1+IM-2 cocktail mRNA-LNP. The Patient requested more injections on 9/12/2024

Liver Metastases from Colorectal Cancer

Lesion 1



Lesion 2

The enhanced CT scan of the upper abdomen showed that the intrahepatic tumor had shrunk

Why PreciGenome?

High Performance & Efficiency



- Tunable size (40-200 nm)
- Low PDI (0.05-0.2)
- High encapsulation efficiency

Open Platform



- Upgradable system
- Transferable microfluidic chips

Scalable Throughput



- Low volume for screening (Flex-S)
- Medium volume production (Flex-M)
- High volume production (Pro, MAX-GMP)

Simple Operation



- Simple setup
- Compact size
- Intuitive UI w/ touchscreen

Cost Effective



- Affordable configuration
- Lower cost per run

Custom Support



- Demo, Training and Support
- Extended Warranty
- Hot swap option
- Local US company



Appendix I

- Manual
- Standard Operation Procedure (SOP)
- Warranty (1 year)
- Documentation related to cGMP compliance (cGMP version)
 - ✓ Installation qualification, operational qualification, performance qualification
 - ✓ Report of consumable items
 - ✓ Chemical compatibility report of consumable items
 - ✓ Report of endotoxin test
 - ✓ Report of RNase/DNase free test
 - ✓ Report of sterilization test
 - ✓ Report of ethylene oxide residue test
 - ✓ 21 CFR Part 11 report
 - ✓ Electromagnetic compatibility report
 - ✓ Report of safety regulations
 - ✓ Other reports by requesting



Appendix II

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PurePowe	or Medical				1	Suzhou I	Durepo	ower Medical Tech	nology Co.,Ltd	
				Steri	lity Test Repo	ort				
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Positive St	train Staphylo	icoccu	JS		PulePower Medical				Suziou Ture	power medical recimology country
Test Result	t.						E	O Residua	Test Repo	ort
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Incubation 2	Time	-	1		Item		- 1			Synthesis System Consumables Kit
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	48h	-			Sample1					
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U	IEC/EN Sa	fety Report	tions
Model:	PG-SYN-G		
Device Description:	NanoGenerator™ Max	Nanoparticle Synthesis System	
Applicant:	PreciGenome LI 2176 Ringwood San Jose 95131		
Manufacturer:	Same as Applici	Test Rep	ort issued under the responsibility of:
Manufacturing Facility(ies):	Suzhou Precige Unit 202, Buildir		Solutions
	Suzhou, 212157	TES	T REPORT
Report No .:	E526160-D1003	Safety requirements for elec	trical equipment for measurement,
Report (Re)Issue Date:	2023-12-06	con Part	
Base Standard(s):	EN 61010-1:201	Report Number E	
Additional Standards:	N/A	Date of issue 2 Total number of pages 1	(UL) Solutions
Report Types:	This report cons - Informat	Name of Testing Laboratory U preparing the Report	
This report covers the	Safety evaluation	Applicant's name P	UL-CCIC Company Limited No. 2, Chengwan Road, Suzhou Industrial Park, Suzhou 215122, China
above.		Address 2	I: + 86-512-6808 6400 No: 4790895205-2.1-S1 F: + 86-512-6808 4099 Issue Date: 2023.08-26
		Test specification:	1550E Date.2025/00-20
		Standard If	Statement of Compliance
		Test procedure Ir	Project No.: 4790895205-2.1
		Non-standard test method N	Applicant: PreciGenome LLC
		TRF template used II	Address of Applicant: 2176 Ringwood Ave, San Jose, CA, 95131, USA Product Description: NanoGenerator™ Max Nanoparticle Synthesis System
		Test Report Form Originator	Model No.: PG-SYN-G
		Master TRF 2	Test Standard: EN IEC 61326-1:2021 Test Report Number(s): 4790895205-2.1-1
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